



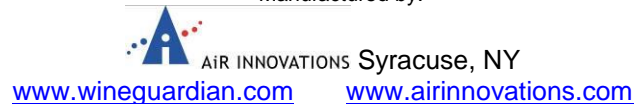
Ducted Systems

Professional Grade
Packaged Cooling Systems



Installation, Operation and Maintenance Manual DP25, DP50, DP88, DP200

Manufactured by:



Wine Guardian reserves the right, without notice, to make changes to this document at its sole discretion.
Please visit our web site for the most current version of the Wine Guardian PRO manual and other literature.
Wine Guardian is a registered trademark (2,972,262) of Air Innovations, Inc. Edition 01-2019 © Air Innovations 2019

Part No. 15H0167-00



TABLE OF CONTENTS

Directory of Terms	5
Illustrations	6
Receiving, Inspecting and Unpacking the Wine Guardian PRO Ducted Systems	7
Receiving and Inspecting the Unit	7
Review the Packing Slip to Verify.....	7
General Description	8
Standard Specifications	9
The Wine Guardian PRO Unit Contains	9
Accessories and Optional Equipment.....	10
Heating Coils	10
Water Cooled.....	10
Duct Collars and Flexible Ducts	10
Extended Compressor Warranty	10
Low Ambient Protection	10
Condensate Pump	10
Humidifier and Humidistat	10
High Ambient	10
Overview of the Wine Guardian PRO Unit	11
Overview Illustration of Water-Cooled System	13
Overview Illustration – Vapor Compression System.....	13
Wiring diagrams.....	14
Terminal Strip Connections.....	26
Wine Guardian PRO dimensional data.....	27
Wine Guardian PRO Dimensional Data	27
Wine Guardian PRO SERIES Specifications sheet.....	28
Safety	29
Safety Message Conventions	29
Danger.....	29
Warning	29
Caution	29
Lockout/Tagout Procedure.....	30
Safety Considerations.....	30
Safety Hazards	30
Electrical Hazards.....	30
Electrical Shock Hazards	30
Hot Parts Hazards	30
Moving Parts Hazards.....	31
Equipment Safety Interlocks	31
Main Power Switch	31
Installation	33
Pre-installation Test	33

Air Flow Illustration Ducted Model.....	34
Planning the Installation.....	35
Addressing Items in the Planning Process	35
Performing a Pre-installation Check.....	35
Locating the Unit.....	35
Grilles	36
Reducing Noise from the Unit	36
Installing the Unit Outdoors.....	36
Mounting the Unit	37
Floor Mounting.....	37
Wall Mounting.....	37
Ceiling Mounting.....	37
Installing the Condensate Drain Connection	37
Installing the Drain Line	38
Priming the Drain Trap.....	38
Wiring the Unit for Power.....	38
Installing the Ductwork and Grilles	40
Location of Supply and Return Grilles.....	40
General Duct Recommendation	41
Using Ductwork.....	41
Cold Air to/from cellar or room	41
Warm Air to/from Condenser	41
Typical Mounting Arrangements.....	42
Duct Adapter Sizes	43
Ducting Options	43
Single Outlet Duct Installation.....	43
Inspection and Start-up Checklists	44
Receiving and Inspecting.....	44
Handling and Installing.....	44
Starting-up the Unit.....	44
Starting Up and Operating the Wine Guardian PRO	45
Turn on the Unit.....	45
Testing the Fan.....	45
Running the Unit.....	45
Cycling the Unit.....	46
Setting the Thermostat.....	46
Regulating the Wine Cellar Temperature	46
Changing the Air Flow Direction.....	46
Maintenance	47
General.....	47
Cleaning the Filters.....	48
Cleaning the Condensate Drain System	48
Cleaning the Humidifier (optional)	48

Heating Coil	48
Low Ambient	49
Maintenance Schedule	49
Monthly	49
Yearly	49
Troubleshooting.....	50
Typical Start-up Problems.....	50
Unit Does Not Start-up	50
Power Switch Light is Off	50
Power switch light is on and the thermostat light is off	50
Power switch light is on and the thermostat light is on	50
Unit is operating and blows evaporator air,	51
Problems Controlling Cellar Temperature	51
Cellar Temperature too cold (below 51°) when unit is running	51
Room Temperature is too cold (below 51°) when unit is not running.....	51
Problems Controlling Cellar Humidity.....	52
Humidity too low or supply air is too cold, without optional humidifier.....	52
Humidity too low, without optional humidifier.....	52
Humidity too low with optional humidifier.....	52
Humidity too high when unit is running but not cooling.....	52
Humidity too high when unit is not running.....	52
Humidity too high when unit is running and cooling.....	53
Other Miscellaneous Problems	53
Unit operates but the power switch light is not ON	53
Unit is leaking water.....	53
Unit is running properly, but the sound of the unit is objectionable	53
High Pressure Switch has Shut Down the Unit	54
Instructions to Reset High Pressure Switch	54
Advanced Troubleshooting.....	55
Evaporator coil is freezing.....	55
High pressure switch keeps tripping.....	55
Unit cycles on and off more than 8 times/hr	55
High pitched or loud rubbing noise, clanking or vibration	55
Replacing the blowers.....	55
Warranty	56
Labor Allowance for Warranty Repairs	57
Contact and Warranty Information.....	58
Contact Information.....	58
Warranty and Warranty Procedure	58

Directory of Terms

Ambient Air – The surrounding area outside the cellar such as a room, basement, garage or outdoors.

CFM – Cubic feet per minute. A unit of measurement for the amount of air handled by the fan.

Condensate / Condensation – The water formed out of the air when it is cooled below a certain temperature (called dew point). Often referred to as “sweating” on pipes and cold surfaces. This water collects at the bottom of the evaporator or cooling coil and drains out of the unit through the drain line.

Condenser (Heat Rejection) Section / Coil – The Condenser Section uses the compressor, condenser coil and fan to remove heat from the refrigerant to the ambient air *outside* the cellar or room. The word condenser refers to the condensation of the refrigerant from gas to liquid phase.

CSA/ETL – Canadian Standard Association/Electric Testing Laboratory

Exhaust Air – The air leaving the evaporator or condenser section of the Wine Guardian PRO unit.

Evaporator (Cooling) Section / Coil – The Evaporator Section uses the cooling coil and the fan to remove heat from the air *inside* the cellar or room to the refrigerant, cooling the air and condensing moisture out of the air. The word evaporator refers to the evaporation of the refrigerant from liquid to gas phase in the coil. The Evaporator Section is connected to or inside the wine cellar.

Flexible Duct – Round ducts with steel reinforced plastic liners, a layer of insulation and an outer plastic layer used to convey the air from the unit to the cellar or ambient space.

Grille or Diffuser – Inlet or outlet plates to direct the airflow or protect the inside of the unit.

Heat Gain / Loss – The amount of cooling or heating expressed in watts transferred between the wine cellar and the ambient space. The Wine Guardian PRO must offset this load.

Inlet Air – The air entering the evaporator and condenser sections of the Wine Guardian PRO unit.

Inlet Air – The air returning from the wine room to the Wine Guardian PRO fan coil.

I.D. – Inside diameter

NEC – National Electrical Code

O.D. – Outside diameter

Psig Pounds – Force per square inch gauge

NEC – National Electrical Code

Recovery – The amount of cooling the unit does to return the cellar to its set point temperature after some new load is introduced, such as people or new cases of warm wine entering the cellar or room.

Return Air - The air leaving the cellar and returning to the inlet of the evaporator coil.

SP – Static pressure. Unit of measurement (inches of water column) of the pressure of the air handled by the fan.

Set Point – The desired temperature or humidity set on the thermostat or humidistat.

Supply Air - The air entering the cellar or room from the discharge of the evaporator coil.

Illustrations

Overview of the Wine Guardian PRO system	11
Overview – Wine Guardian PRO system	12
Overview – Wine Guardian PRO Water Cooled system	13
Wiring diagrams DP25	14
Wiring diagrams DP50	17
Wiring diagrams DP88	20
Wiring diagrams DP200	23
Wine Guardian PRO dimensional data	27
Wine Guardian PRO specifications sheet	29
Airflow illustration.....	35

Receiving, Inspecting and Unpacking the Wine Guardian PRO Ducted Systems

Receiving and Inspecting the Unit

NOTE: Wine Guardian PRO units are factory assembled and tested prior to shipment.

Wine Guardian PRO units are shipped in individual corrugated boxes.

- ✓ Lift at the designated handhold locations only or fully support from underneath. A shipment may include one or more boxes containing accessories.
- ✓ Before opening the container, inspect the packing crates or boxes for obvious signs of damage or mishandling.
- ✓ Write any discrepancy or visual damage on the bill of lading before signing.
- ✓ Inspect all equipment for any sign of damage caused during transit.
- ✓ Report all visual or concealed damage to the carrier and file a claim immediately.
- ✓ Thoroughly inspect the contents for any visible damage or loose parts.

IMPORTANT

If this procedure is not followed, the shipping company may reject the claim and the consignee may suffer the loss. Do not return the shipment to the factory.

Review the Packing Slip to Verify

- ✓ Model number
- ✓ Factory installed options
- ✓ Unit accessories

If any items listed on the packing slip do not match your order information, contact the place of purchase immediately.

General Description

Refer to overview illustrations starting on page 12

The Wine Guardian PRO cooling units are professional grade, American manufactured, self-contained climate control units designed specifically for the storage and preservation of wine, fur, musical instruments, and data rooms and other specialty environments. They are designed for easy installation and operation. Wine Guardian PRO uses R-134a refrigerant and the units are tested at the factory and shipped as a single package. All components are of a high quality, standard commercial grade. The entire units are approved by ETL according to UL 1995 and CSA safety standards. All wiring complies with NEC. Each unit is furnished with a sealed, UL-approved power cord and plug.

The Wine Guardian PRO systems come in horizontal models, are completely self-contained and includes either an integral air cooled or water-cooled condenser. The units are functionally divided into two sections, the evaporator (or cooling section) and the condenser (or heat rejection section). Each section contains a coil to add or remove heat and a fan to move the air through the coil and into or out of the cellar or adjacent space. The Wine Guardian PRO units are designed to be used as a remotely mounted unit with external ductwork connections.

Air first passes through the cooling coil and is cooled by the refrigerant inside the coil. This causes any excess humidity in the air to condense and be captured in the drain pan and piped outside the unit. Air then enters the fan where it is pressurized and discharged out of the unit. Heating coils are located between the cooling coil and the fan. These coils heat the air to prevent low temperatures in the cellar. The thermostat, located in the cellar, turns on the cooling or heating as needed to maintain its setpoint. It does not allow the cooling and heating to be on at the same time.

The compressor and condenser sections are activated whenever the unit is cooling. The condenser fan draws air from the surrounding or ambient space either directly or through a duct. The air is first drawn through a filter to remove any airborne dust particles to keep the coil clean. The air flows through the condenser coil where it absorbs heat from the refrigerant in the coil. The air is then discharged out of the unit by the condenser fan.

The water-cooled ducted system requires cooling water to be piped to the unit for proper operation. The cooling water absorbs the refrigerant heat through the unit's water-cooled condenser coil. Warm water is then directed out of the unit back to the cooling water system or to a drain.

IMPORTANT

The air exhaust from the condenser fan on air-cooled units is hot and will be 25 to 35 degrees F above the entering temperature. This may cause overheating problems in the summer months, especially with high humidity. Exhaust the hot air to the outside. In the winter, this heated air can help to heat the surrounding space.

Standard Specifications

IMPORTANT

Design and specifications are subject to change without notice

The Wine Guardian PRO Unit Contains

- ✓ A thermal expansion valve to control the flow of refrigerant into the evaporator coil
- ✓ A filter dryer to keep the refrigerant clean and free of contaminants
- ✓ A sight glass to observe the level of refrigerant
- ✓ A manual reset high pressure switch to protect the system from high pressures
- ✓ A auto reset low pressure switch to protect the system from low pressures
- ✓ The unit uses only R-134a refrigerant
- ✓ A built-in condensate drain trap. (no external trap is required)
- ✓ 24 volt control connection for use with today's smart thermostats

The Wine Guardian PRO meets or exceeds its rated capacities for total BTU/H and CFM at design cellar conditions and external static pressures. Both the evaporator and condenser fans are capable of rated CFM against the external static pressure imposed by recommended ductwork. Both fans are motorized impeller plug fans, statically and dynamically balanced, and use permanently lubricated, direct drive motors that require no maintenance.

All exterior framing of the Wine Guardian PRO is powder coated 0.063" gauge aluminum to prevent rust and corrosion. All coils are either copper tubes with aluminum fins or aluminum tubes with aluminum fins. The unit uses an external drain to remove excess moisture and not reintroduce it into the cellar or ambient space. Removable, multiple access doors are provided to facilitate cleaning and maintenance, duct connections, and access to components and wiring.

The condenser coils have pre-filters on the inlet to prevent dust and dirt from fouling the coils, thereby reducing capacity. Each unit has at least three discharge outlets on both the evaporator and the condenser coils to facilitate custom installations. Water-cooled units have copper straight tube connections for both cooling water inlet and outlet.

Each unit is provided with a terminal strip for connection to most common 24-volt thermostats, smart devices or building management systems to control cooling, heating and humidification. The unit does not ship with a thermostat.

Compressors are rotary, self-lubricating, permanently sealed, hermetic reciprocating type compressors, with internal overload protection and capacitor start with a minimum of one-year manufacturer's warranty and an optional five-year warranty. Compressors are mounted on rubber-in-shear isolators to reduce noise and vibration.

Electric power is supplied by a single factory furnished cord and plug.

Accessories and Optional Equipment

Heating Coils

Heating coils are optional and require no additional power source. The electric heating feature is factory installed and includes primary and secondary over-temperature protection devices per UL and NEC.

Water Cooled Option

A water-cooled option is available that uses a tube-in-tube heat exchanger in place of the condenser coil and fan. Waste heat from the refrigerant is transferred to the water. A two-way control valve is used to regulate the flow of water to maintain head pressure.

Duct Collars and Flexible Ducts

Ducting for the Wine Guardian PRO is sold in kits by size for each unit. Each kit contains two adapter collars, one 25-foot length of round flexible duct and two straps. The number of duct kits needed depends on the layout. The size of the kit depends on the model Wine Guardian PRO selected. Follow installation instructions carefully. Poorly or incorrectly installed ducts can degrade the performance of your unit dramatically.

Extended Compressor Warranty

The Wine Guardian PRO uses only the best commercially available compressors on the market. However, since the compressor is the single most expensive component in the unit, it is recommended that you purchase the extended warranty option.

Low Ambient Protection

A factory installed Low Ambient Protection feature is standard on the Wine Guardian PRO units. This feature controls the condenser fan operation based on head pressure and heats the oil reservoir. The Low Ambient Option (LAO) is recommended whenever the condenser section is exposed to air temperatures below 40 degrees F. This can occur if the unit is placed in a garage or under an outdoor canopy, or if the unit is located inside a heated space but the condenser air is ducted in from the outside.

Condensate Pump

An optional Wine Guardian PRO automatic condensate pump is available to pump the excess condensate water to a sink or remote drain. It requires a separate 120-volt electrical outlet.

Humidifier and Humidistat

Another popular option for the Wine Guardian PRO is a humidifier. The humidifier is available as a freestanding unit powered by the Wine Guardian PRO system, as freestanding unit with its own power cord and humidistat or as an integrated unit that bolts to the side of any Wine Guardian PRO ducted system. The Wine Guardian PRO humidifier requires a water supply and drain for operation.



CAUTION

**CAREFULLY FOLLOW THE INSTALLATIONS INSTRUCTIONS INCLUDED WITH THE HUMIDIFIER.
REFER TO THE INSTRUCTIONS CONTAINED IN THE BOX FOR THE HUMIDISTAT.**

High Ambient

A factory installed high ambient feature is standard (on DP25 and DP50 models only) that makes the Wine Guardian PRO capable of exposure to high ambient temperatures. The high ambient feature consists of high output fan and condenser coil. The high ambient option is recommended whenever the condenser section is exposed to air temperatures above 100 degrees F to a maximum of 120 degrees F.

Overview of the Wine Guardian PRO Unit

Refer to overview illustrations starting on page 12

Cabinet – The cabinet and access doors are constructed of aluminum with a powder coated finish for corrosion protection and an attractive, maintenance-free appearance. Areas in contact with cold temperatures are lined with insulation to prevent condensation.

Condensing Section – Ambient air is circulated through the condenser section by a direct drive, permanently lubricated, motorized impeller blower. This section also contains the compressor and the electrical controls. If the water-cooled option is purchased, a heat exchanger is used in place of the condenser coil and blower.

Evaporator Section – Cellar air is circulated through the evaporator section by another blower the same as above. The large evaporator coil face area eliminates condensate carry-over, reduces air pressure drop and optimizes heat transfer. A drain pan is located directly below the coil to capture condensate and is fabricated from aluminum to prevent rust and corrosion. The electric heating coil, if ordered, is factory installed between the evaporator coil and the blower, and is complete with contactor(s) and limit controls.

Electrical Controls – Most of the electrical components and controls are located in a separate area accessible on the side of the unit. All wiring is in accordance with the NEC. Wires are numbered and color coded to match the wiring diagrams.

Factory Tested – All Wine Guardian PRO units are factory run-tested and checked for operational performance.

Filters – Nominal 1 inch thick filters are provided on the condenser inlet to protect the coils from dust and dirt. These filters are washable and reusable.

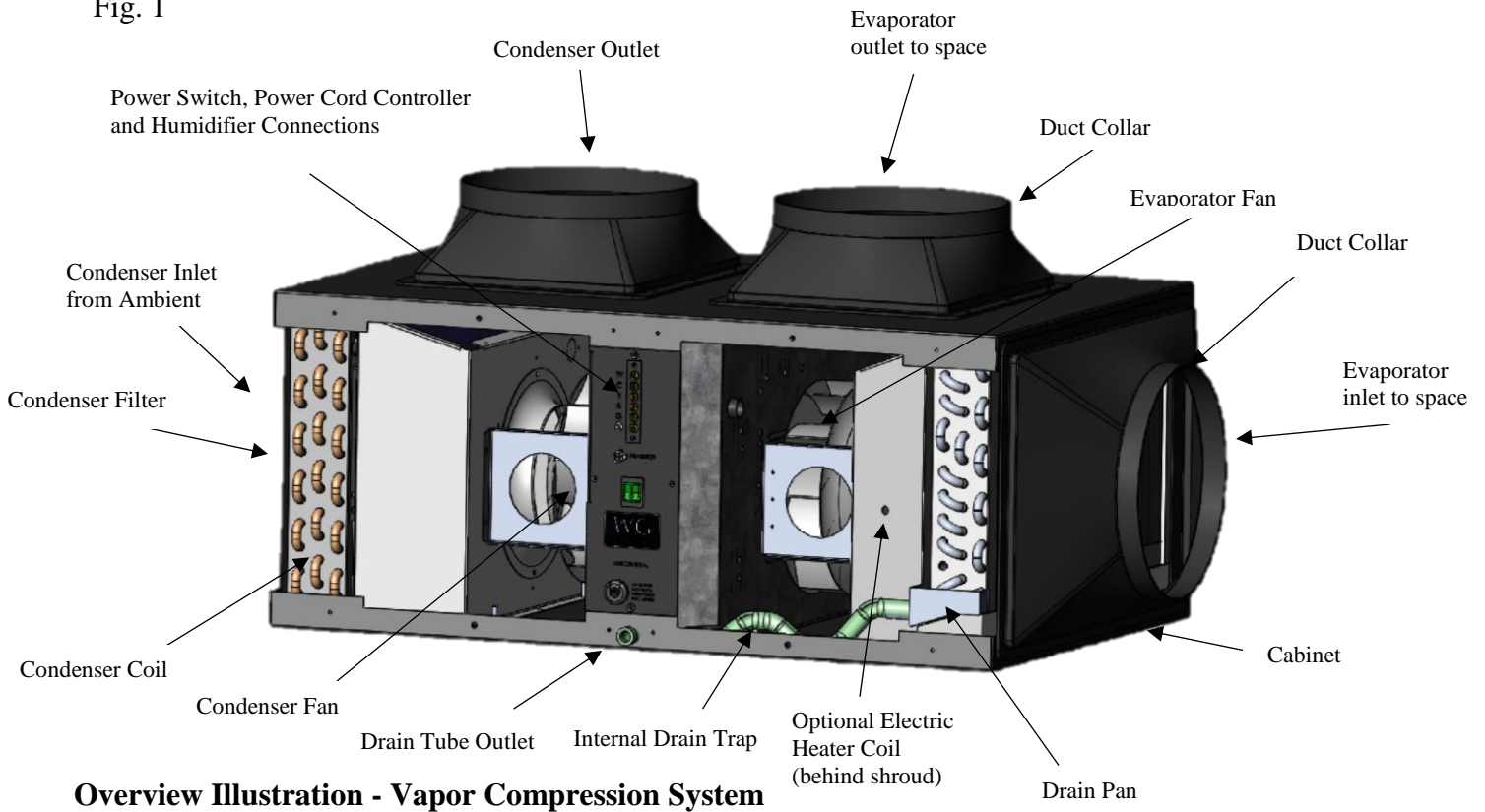
Humidity Option – The optional humidifier comes fully assembled and tested for field installation onto the Wine Guardian PRO without any additional electrical power wiring. It automatically adds moisture into the cellar by the evaporation of water over a distribution pad. The same Wine Guardian PRO thermostat controller supplied with the Wine Guardian PRO unit automatically controls humidity as well as temperature.

Internal Drain Trap - Water condensate from the evaporator coil fills the trap and forms a seal to prevent air from being drawn back through the drain tube. This allows the drain pan to drain freely. No external trap is required.

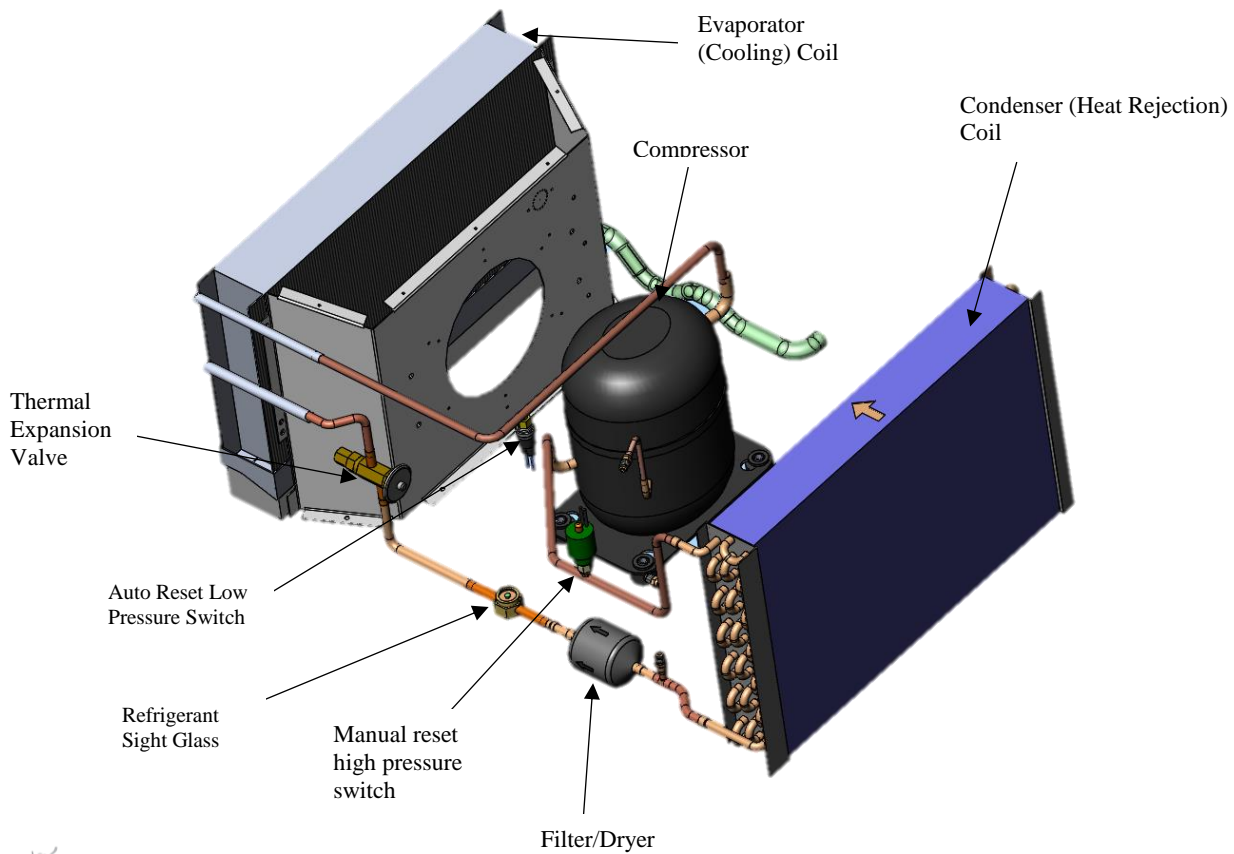
Refrigerant Circuit – The factory charged circuit includes a thermal expansion valve with an external equalizer, sight glass with moisture indicator, a filter dryer, an automatic low pressure switch, and a manual reset high pressure switch. For the low ambient option, an automatic pressure switch controls the operation of the condenser blower and a heating element is added to the compressor oil reservoir. **See Fig 1 - Refrigeration Illustration on next page.**

Overview Illustration of the Wine Guardian PRO Unit

Fig. 1

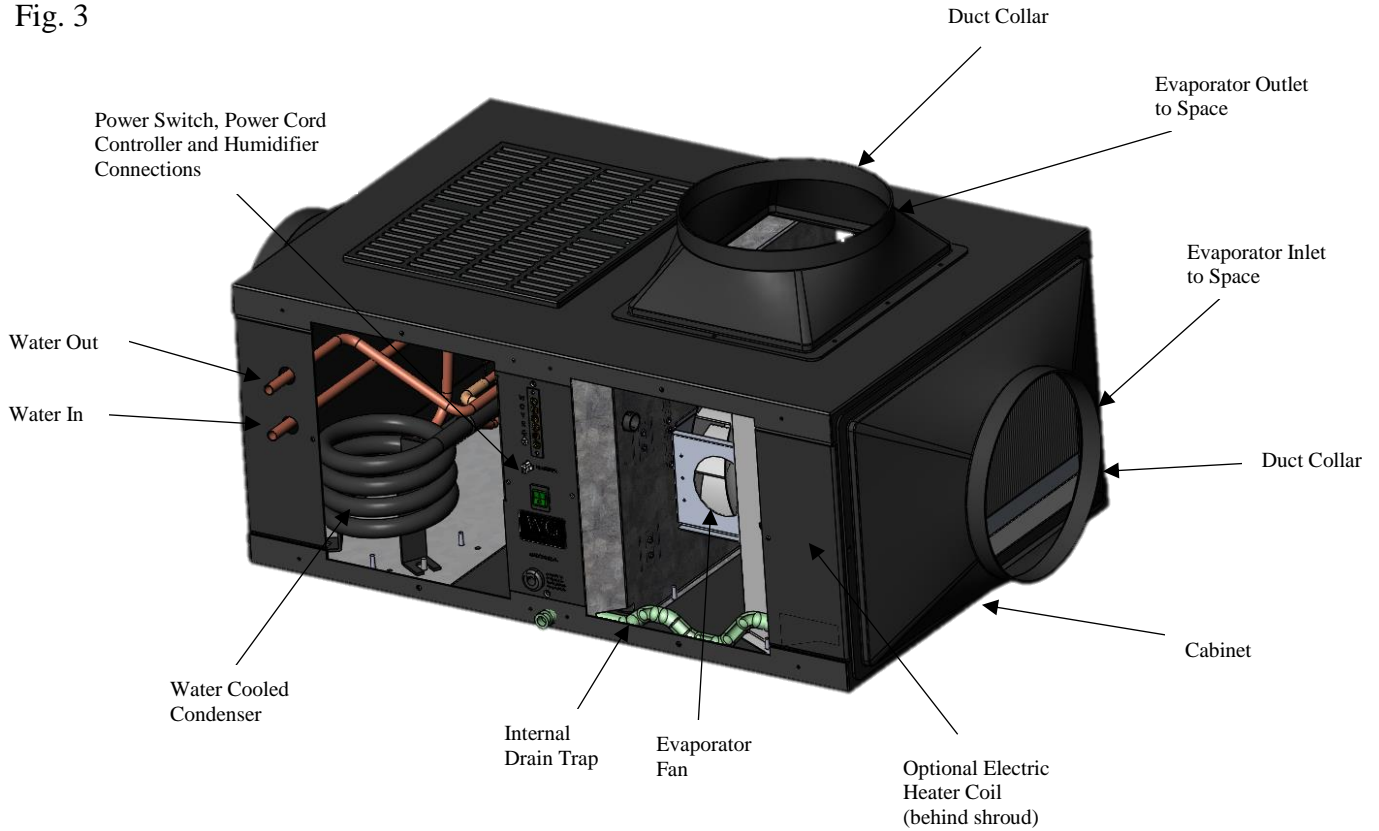


Overview Illustration - Vapor Compression System



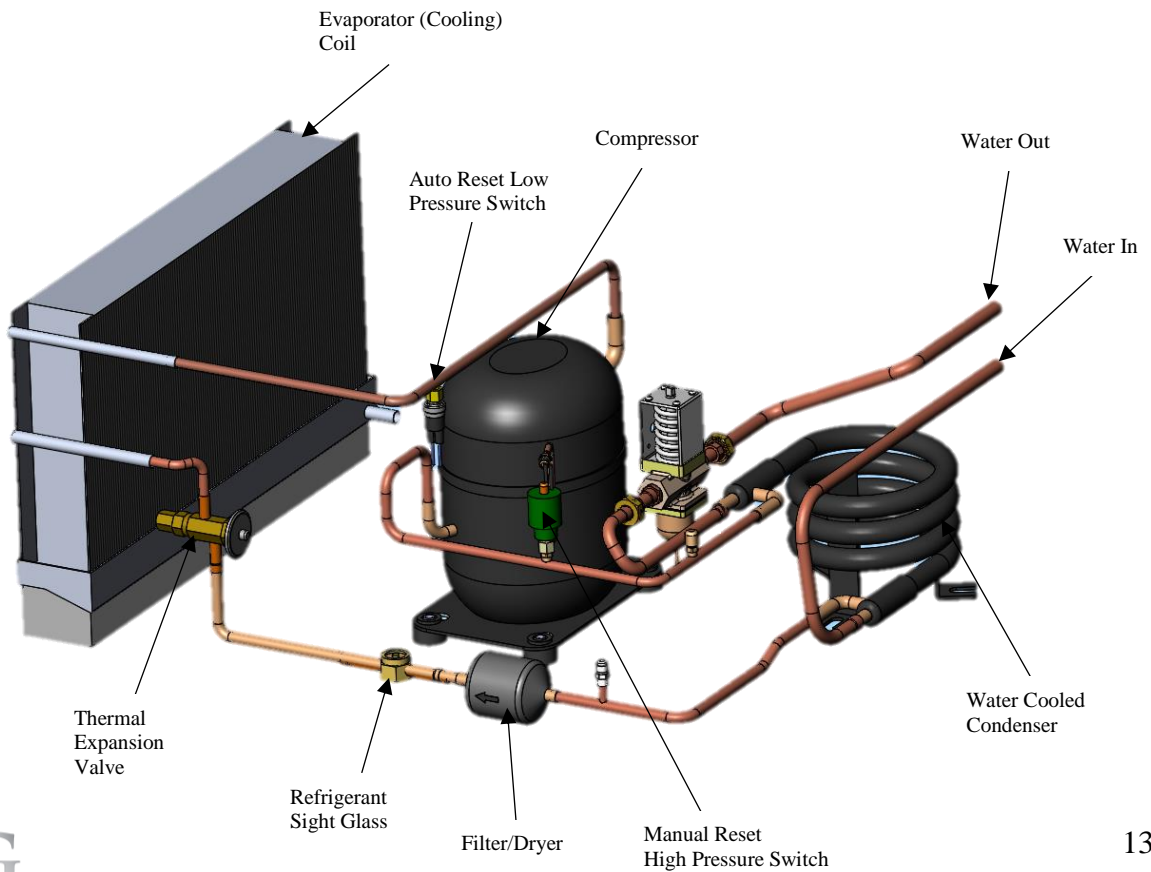
Overview Illustration of Water-Cooled System

Fig. 3



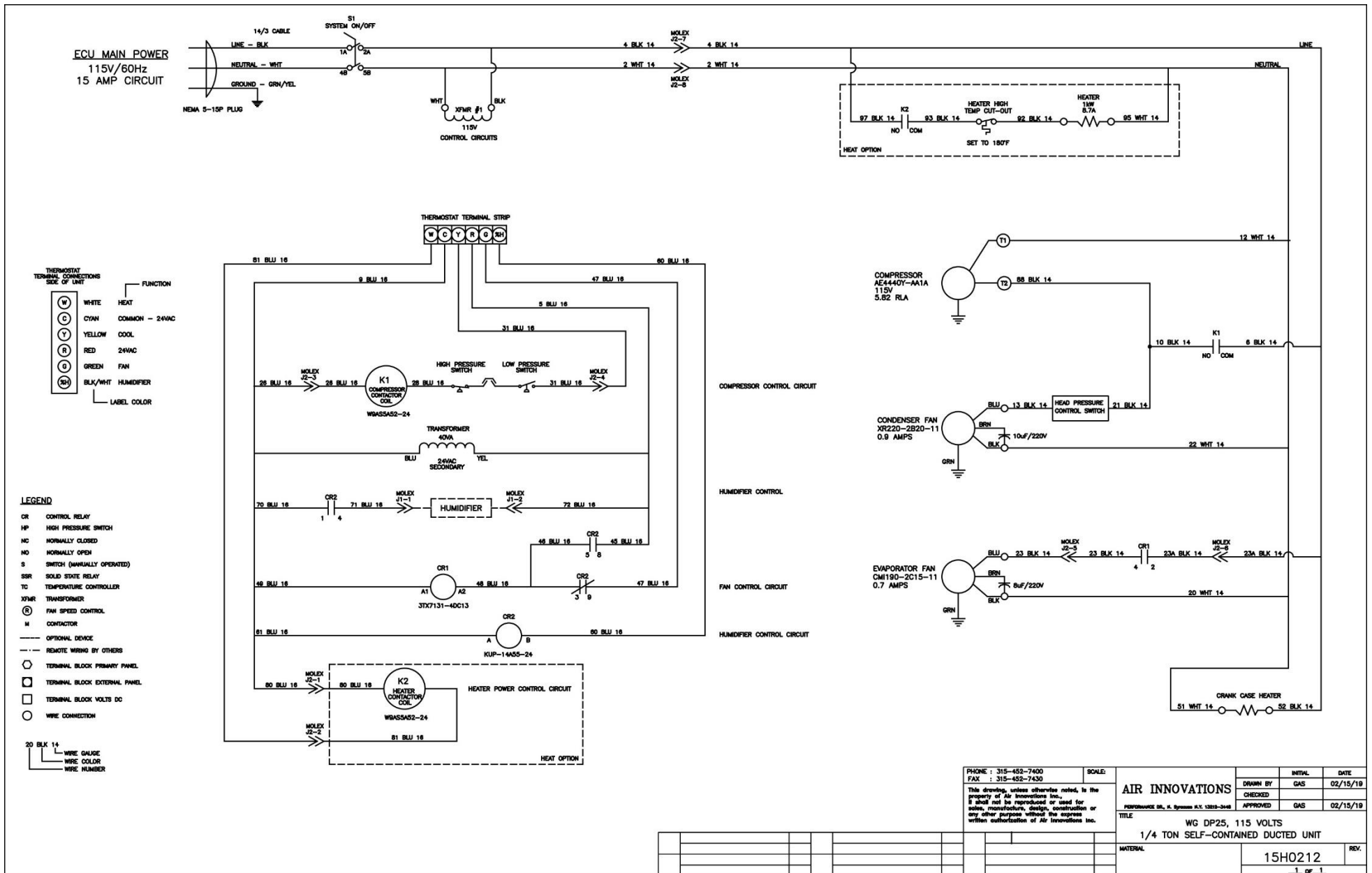
Overview Illustration – Vapor Compression System

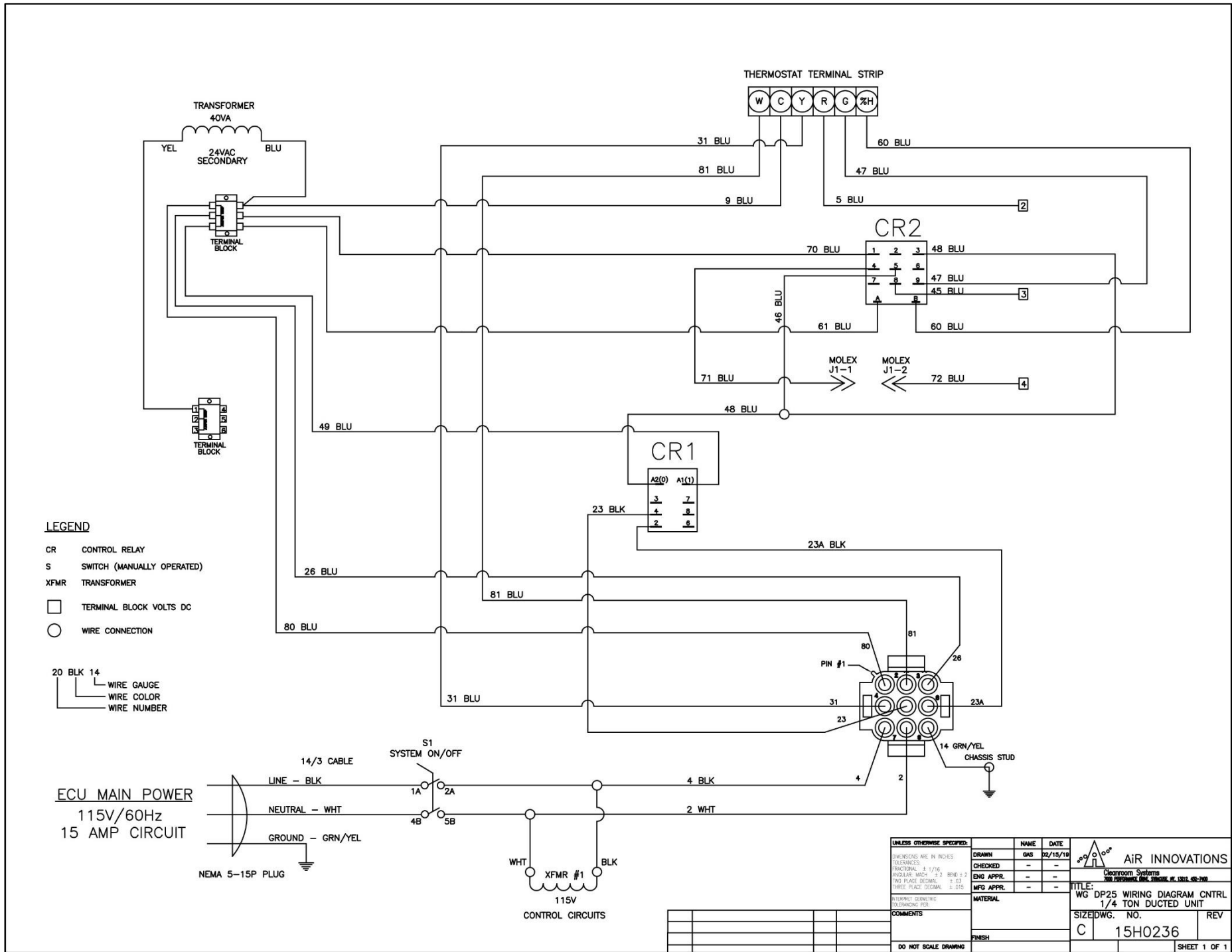
Fig. 4

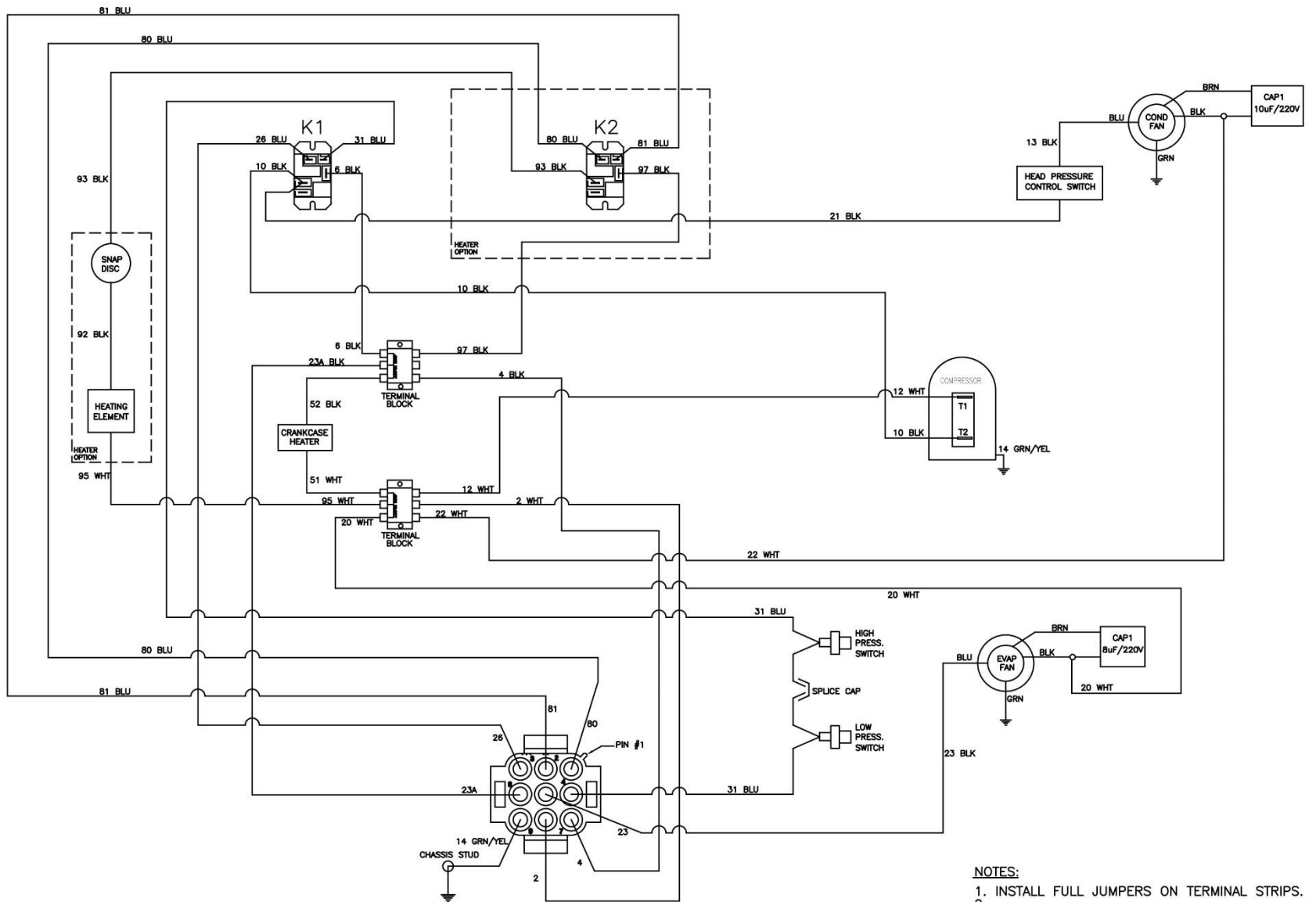


Wiring diagrams

Fig.5





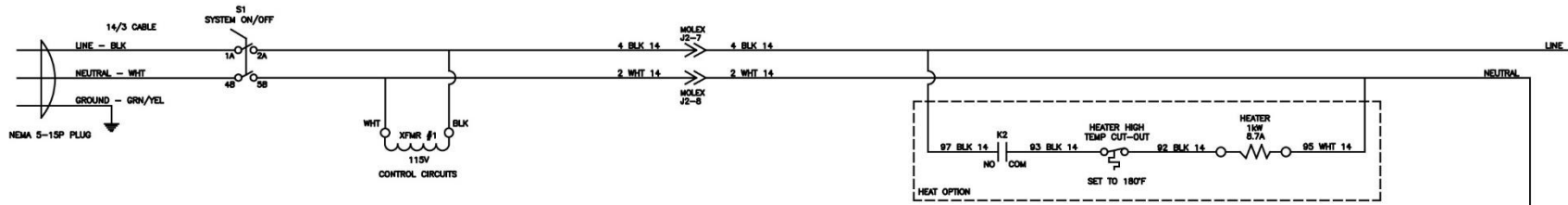


- NOTES:**
1. INSTALL FULL JUMPERS ON TERMINAL STRIPS.
 - 2.
 - 3.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	AIR INNOVATIONS Clearroom Systems 700 FARMINGTON ROAD, SUITE #100, WESTFIELD, MA 01096 TEL: 413-865-1111 FAX: 413-865-1112
DIMENSIONS ARE IN INCHES		DRAWN	GAS 02/15/19	
TOLERANCES:		CHECKED	GAS 02/15/19	
FRACTIONAL: 1/16		ENG APPR.	-	
DECIMAL: .005		MFG APPR.	-	
ANGULAR: MACH: ±2 BEND: ±2		MATERIAL		TITLE: WG DP25, 115 VOLTS SYSTEM WIRING DIAGRAM SIZEDWG. NO. C 15H0227 REV
HOLE PLACEMENT: ±0.1		FINISH		
HOLE DRILLING: PER		COMMENTS		SHEET 1 OF 1
DRAWING PER		DO NOT SCALE DRAWING		



ECU MAIN POWER
115V/60Hz
15 AMP CIRCUIT

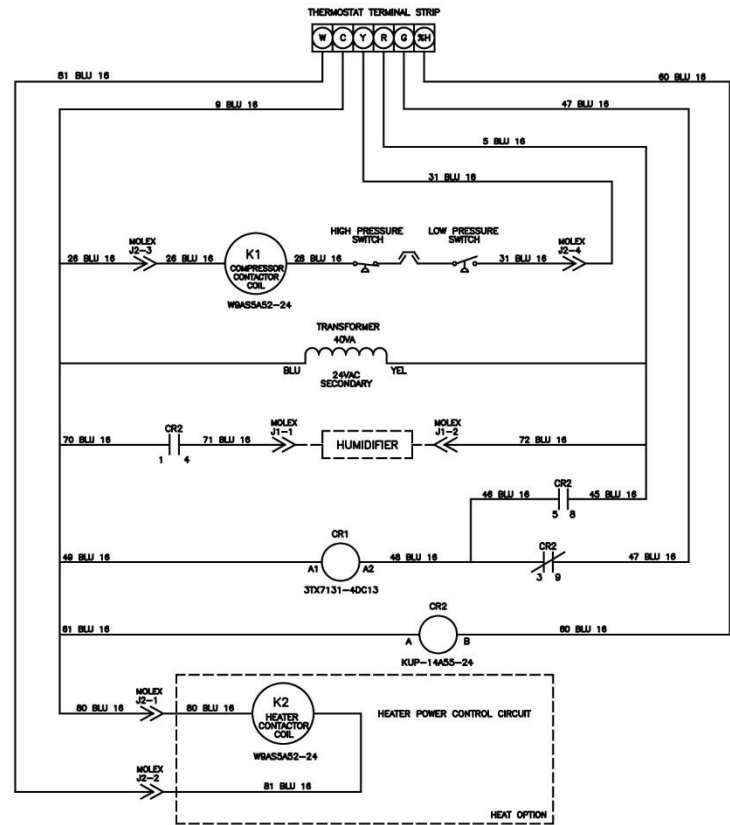


THERMOSTAT TERMINAL CONNECTIONS

TERMINAL SIDE OF UNIT	FUNCTION
W	WHITE HEAT
C	CYAN COMMON - 24VAC
Y	YELLOW COOL
R	RED 24VAC
G	GREEN FAN
SH	BLK/WHT HUMIDIFIER

— LABEL COLOR

- LEGEND**
- CR CONTROL RELAY
 - HP HIGH PRESSURE SWITCH
 - NC NORMALLY CLOSED
 - NO NORMALLY OPEN
 - S SWITCH (MANUALLY OPERATED)
 - SSR SOLID STATE RELAY
 - TC TEMPERATURE CONTROLLER
 - XFMR TRANSFORMER
 - ⊙ FAN SPEED CONTROL
 - M CONTACTOR
 - OPTIONAL DEVICE
 - - - REMOTE WIRING BY OTHERS
 - TERMINAL BLOCK PRIMARY PANEL
 - TERMINAL BLOCK EXTERNAL PANEL
 - ◻ TERMINAL BLOCK VOLTS DC
 - WIRE CONNECTION
- 20 BLK 14
— WIRE GAUGE
— WIRE COLOR
— WIRE NUMBER

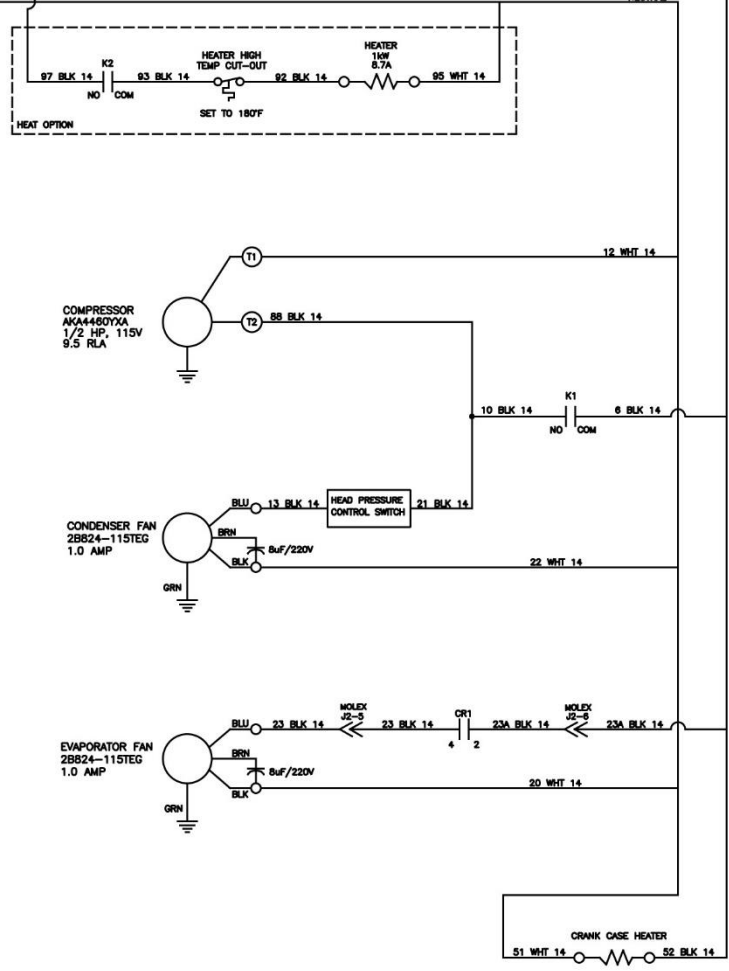


COMPRESSOR CONTROL CIRCUIT

HUMIDIFIER CONTROL

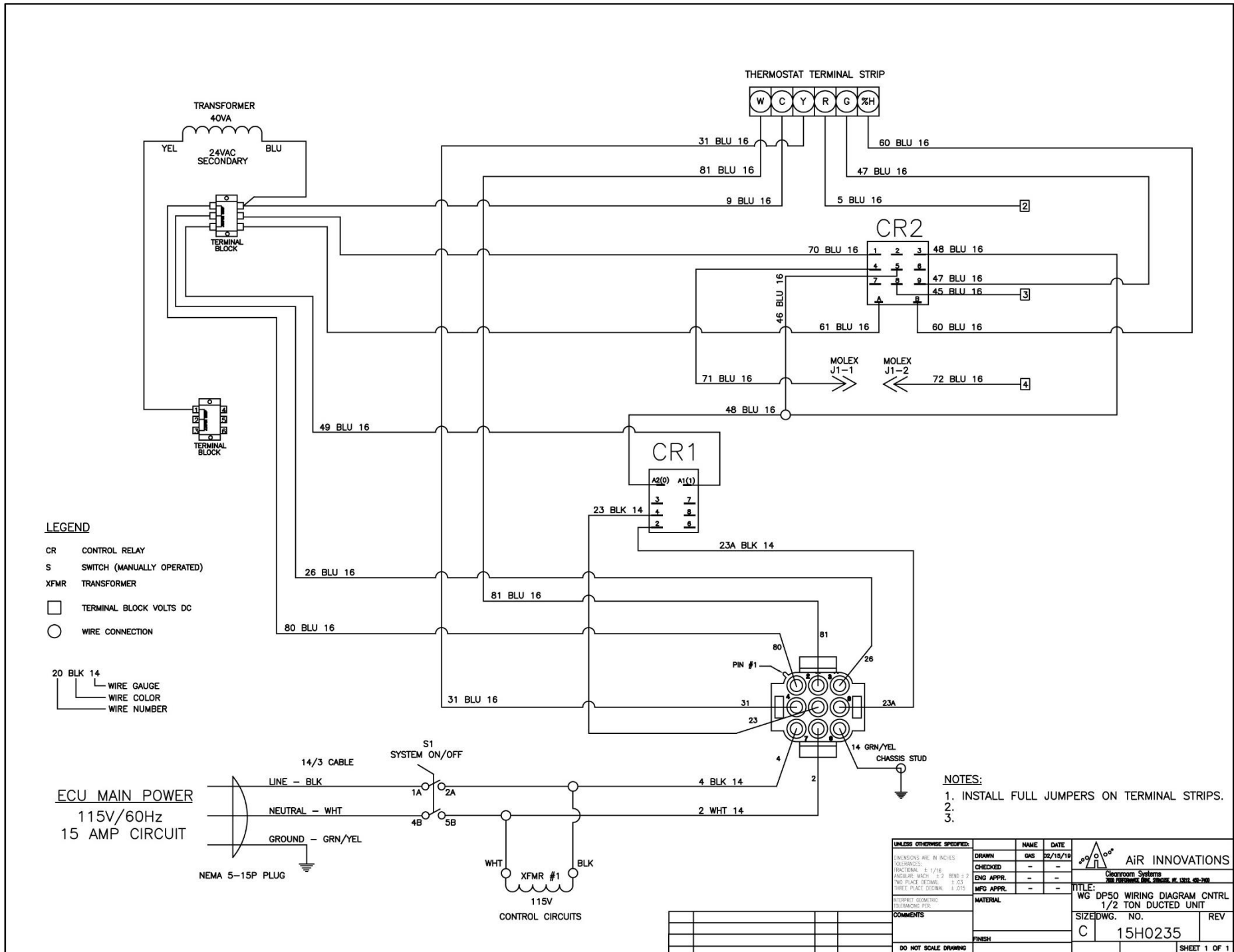
FAN CONTROL CIRCUIT

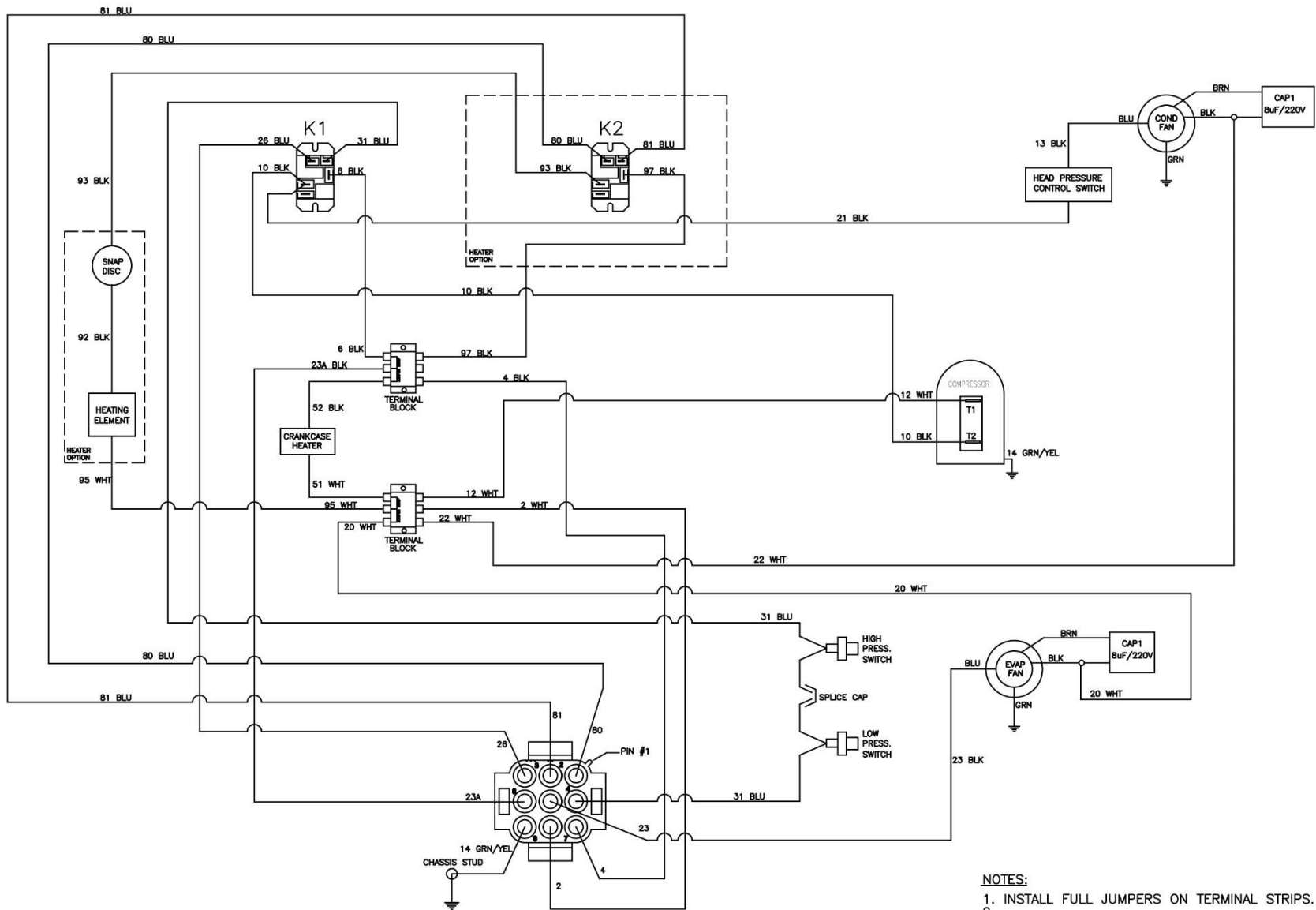
HUMIDIFIER CONTROL CIRCUIT




PHONE : 315-452-7400	SCALE:	INITIAL	DATE
FAX : 315-452-7430		GAS	02/15/19
This drawing, unless otherwise noted, is the property of Air Innovations Inc. It shall not be reproduced or used for sales, manufacture, design, construction or any other purposes without the express written authorization of Air Innovations Inc.		CHECKED	
AIR INNOVATIONS		APPROVED	GAS 02/15/19
PERFORMANCE DR. R. Systems S.V. 13213-3448		TITLE	
		WG DP50, 115 VOLTS	
		1/2 TON SELF-CONTAINED DUCTED UNIT	
MATERIAL		15H0211	REV.
		1	1





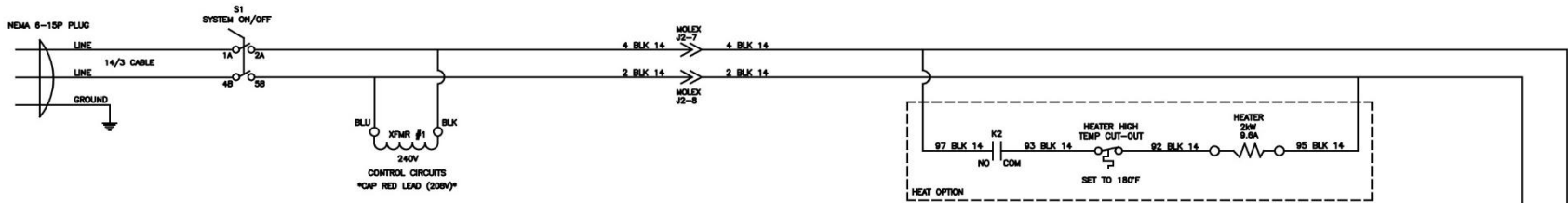


- NOTES:**
1. INSTALL FULL JUMPERS ON TERMINAL STRIPS.
 - 2.
 - 3.

UNLESS OTHERWISE SPECIFIED:	NAME	DATE	 AIR INNOVATIONS Clearroom Systems 700 Parkwood Blvd, Suite 101, Lenoir, NC 28755
DRAWN	GAS	02/15/19	
CHECKED	GAS	02/15/19	
ENG APPR.	-	-	
MFG APPR.	-	-	
TITLES:	WG DP50, 115 VOLTS SYSTEM WIRING DIAGRAM		REV
SIZE	DWG. NO.	C	15H0226
DO NOT SCALE DRAWING			SHEET 1 OF 1



ECU MAIN POWER
208V/60Hz
15 AMP CIRCUIT



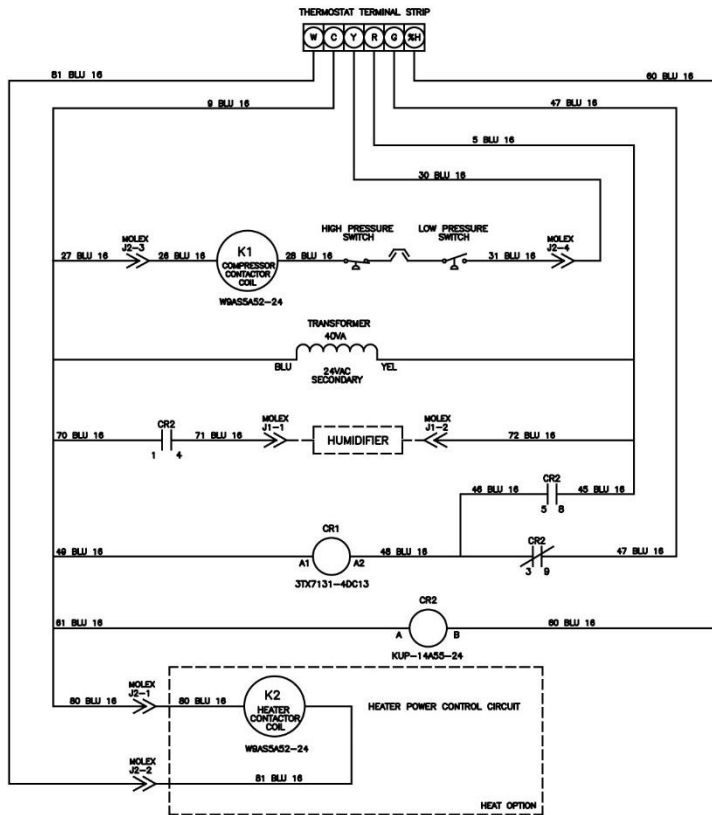
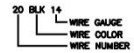
THERMOSTAT TERMINAL CONNECTIONS
SIZE OF UNIT

FUNCTION	W	C	Y	R	G	BLK/WHT
HEAT	W					
COMMON - 24VAC		C				
COOL			Y			
24VAC				R		
FAN					G	
HUMIDIFIER						BLK/WHT

— LABEL COLOR

LEGEND

- CR CONTROL RELAY
- HP HIGH PRESSURE SWITCH
- NC NORMALLY CLOSED
- NO NORMALLY OPEN
- S SWITCH (MANUALLY OPERATED)
- SSR SOLID STATE RELAY
- TC TEMPERATURE CONTROLLER
- XFMR TRANSFORMER
- ⊕ FAN SPEED CONTROL
- M CONTACTOR
- OPTIONAL DEVICE
- REMOTE WIRING BY OTHERS
- TERMINAL BLOCK PRIMARY PANEL
- TERMINAL BLOCK EXTERNAL PANEL
- TERMINAL BLOCK VOLTS DC
- WIRE CONNECTION

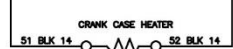
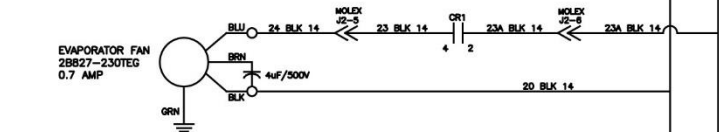
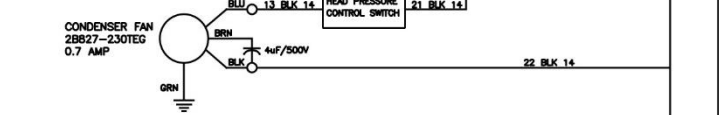
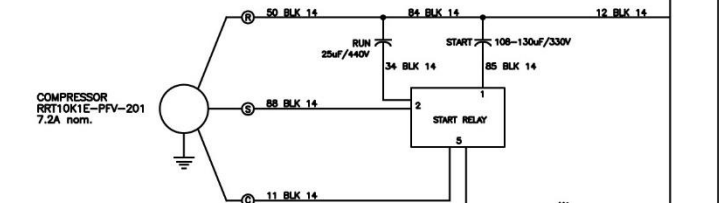
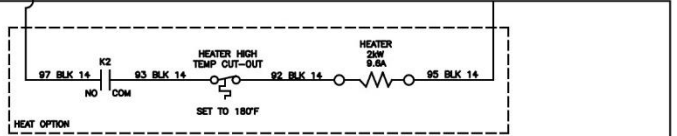


COMPRESSOR CONTROL CIRCUIT

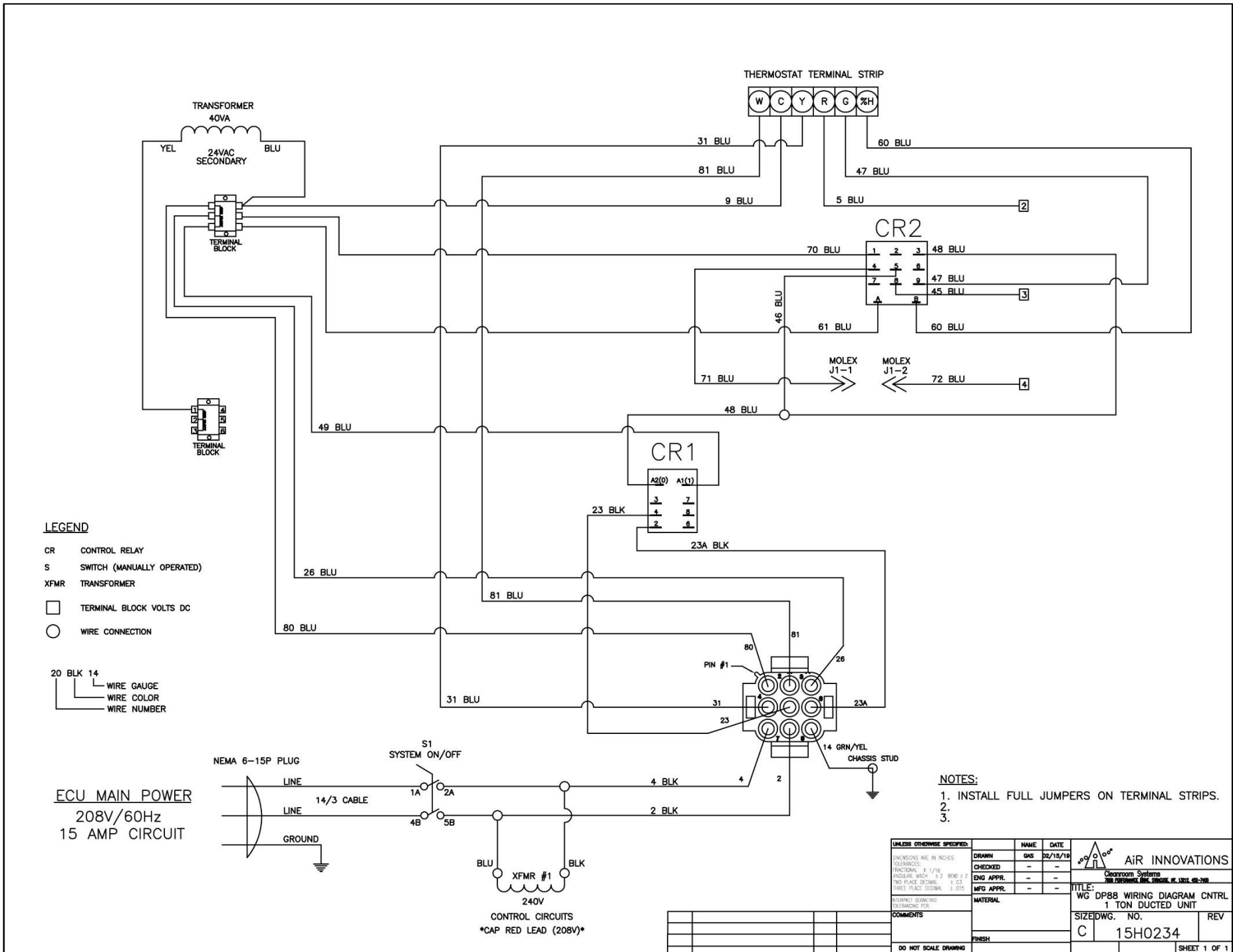
HUMIDIFIER CONTROL

FAN CONTROL CIRCUIT

HUMIDIFIER CONTROL CIRCUIT

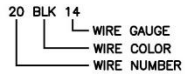


PHONE : 315-452-7400 FAX : 315-452-7430	SCALE:	INITIAL	DATE
This drawing, unless otherwise noted, is the property of Air Innovations Inc. It shall not be reproduced or used for sales, manufacture, design, construction or any other purpose without the express written authorization of Air Innovations Inc.		DRAWN BY	GAS
		CHECKED	
		APPROVED	GAS
TITLE		WG DP88, 115 VOLTS	
		1 TON SELF-CONTAINED DUCTED UNIT	
MATERIAL		15H0210	REV.
		-1 OF 1-	



LEGEND

- CR CONTROL RELAY
- S SWITCH (MANUALLY OPERATED)
- XFMR TRANSFORMER
- TERMINAL BLOCK VOLTS DC
- WIRE CONNECTION

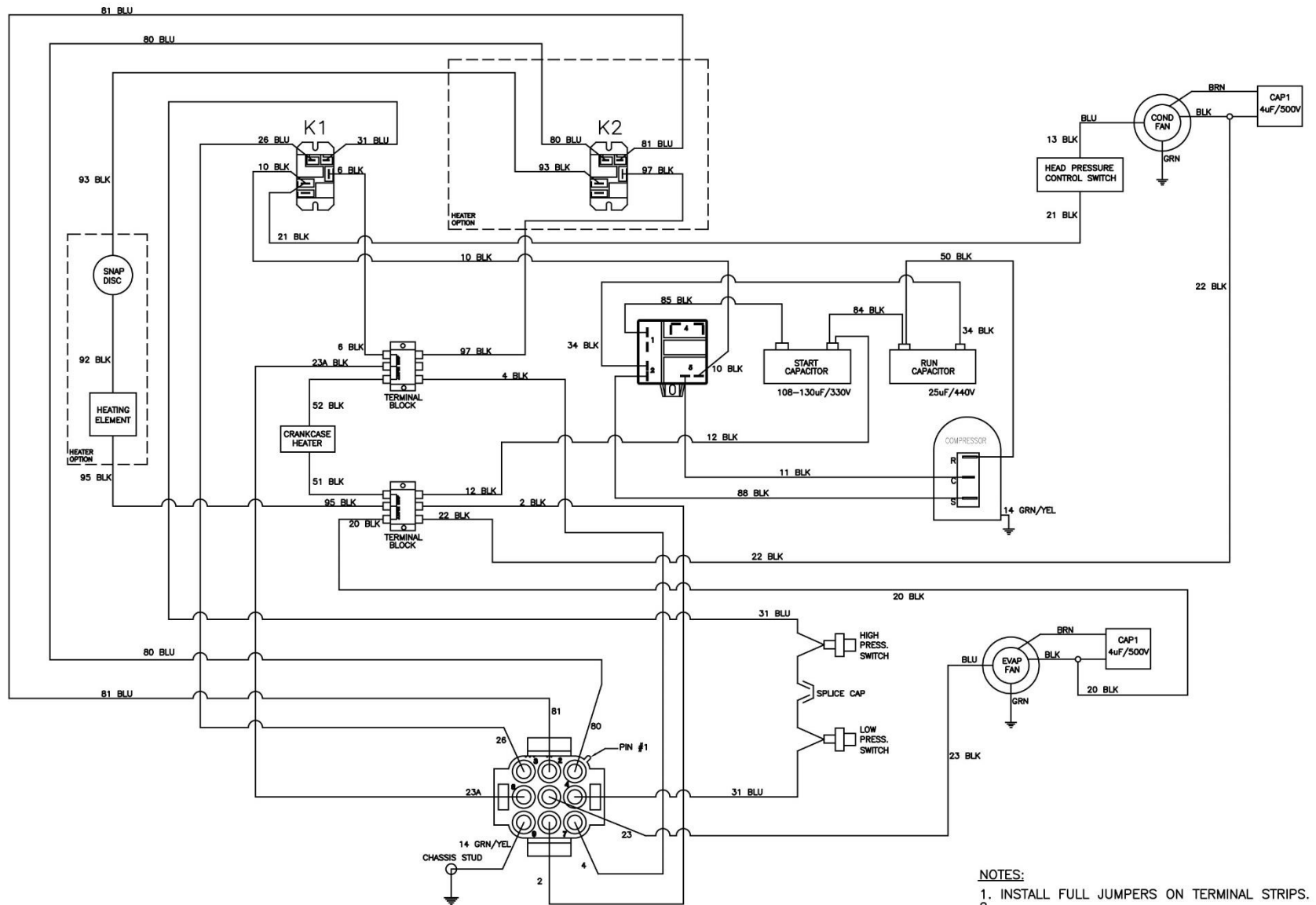


ECU MAIN POWER
208V/60Hz
15 AMP CIRCUIT

NOTES:

1. INSTALL FULL JUMPERS ON TERMINAL STRIPS.
- 2.
- 3.

UNLESS OTHERWISE SPECIFIED:	NAME	DATE	Air INNOVATIONS	
DRAWN	GAS	02/15/19	Clearroom Systems	
CHECKED	-	-	700 Parkwood Blvd, Ste 200, Waco, TX 76798	
ENG APPR.	-	-	TITLE: WG DP88 WIRING DIAGRAM CNTRL	
MFG APPR.	-	-	1 TON DUCTED UNIT	
MATERIAL	SIZEDWG. NO. REV			
FINISH	C 15H0234			
COMMENTS	DO NOT SCALE DRAWING			
			SHEET 1 OF 1	



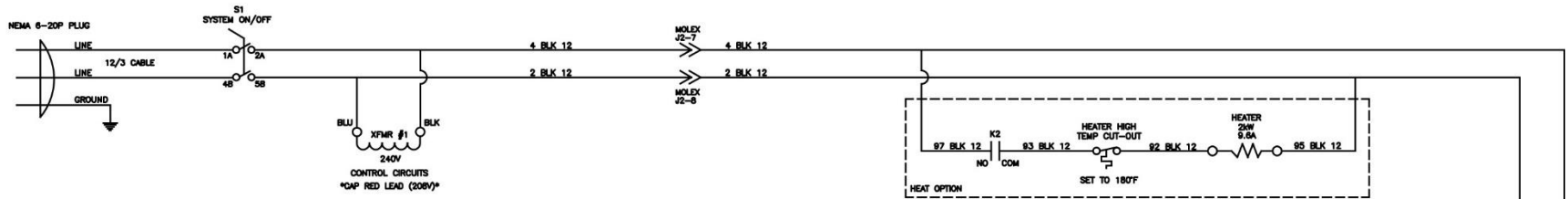
- NOTES:**
1. INSTALL FULL JUMPERS ON TERMINAL STRIPS.
 - 2.
 - 3.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DRAWN	BCM		02/15/19
CHECKED	GAS		02/15/19
ENG APPR.			
MFG APPR.			
MATERIAL			
COMMENTS			
FINISH			
DO NOT SCALE DRAWING			

 AIR INNOVATIONS	
Clearroom Systems 7000 RICHMOND ROAD, SUITE 100, RICHMOND, VA 23234-5520	
TITLE: WG DP88, 115 VOLTS SYSTEM WIRING DIAGRAM	
SIZE C	DWG. NO. 15H0225
REV SHEET 1 OF 1	



ECU MAIN POWER
208V/60Hz
20 AMP CIRCUIT



TERMOSTAT
TERMINAL CONNECTIONS
SIDE OF UNIT

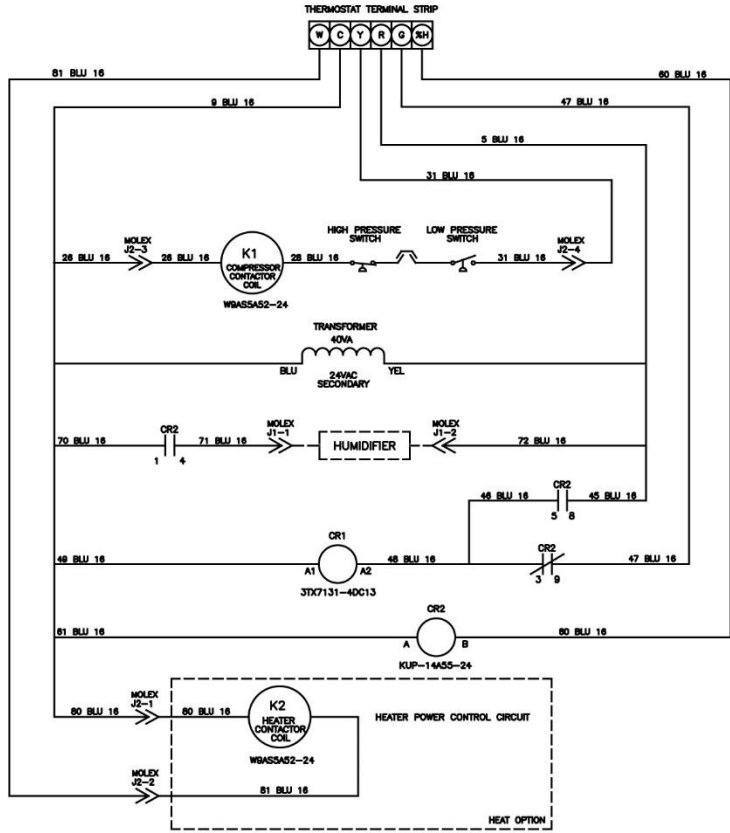
TERMINAL	FUNCTION
W	WHITE HEAT
C	CYAN COMMON - 24VAC
Y	YELLOW COOL
R	RED 24VAC
G	GREEN FAN
BLK	BLK/WHT HUMIDIFIER

FUNCTION

LABEL COLOR

LEGEND

- CR CONTROL RELAY
- HP HIGH PRESSURE SWITCH
- NC NORMALLY CLOSED
- NO NORMALLY OPEN
- S SWITCH (MANUALLY OPERATED)
- SSR SOLID STATE RELAY
- TC TEMPERATURE CONTROLLER
- XFMR TRANSFORMER
- ⊙ FAN SPEED CONTROL
- M CONTACTOR
- OPTIONAL DEVICE
- - - REMOTE WIRING BY OTHERS
- TERMINAL BLOCK PRIMARY PANEL
- TERMINAL BLOCK EXTERNAL PANEL
- TERMINAL BLOCK VOLTS DC
- WIRE CONNECTION

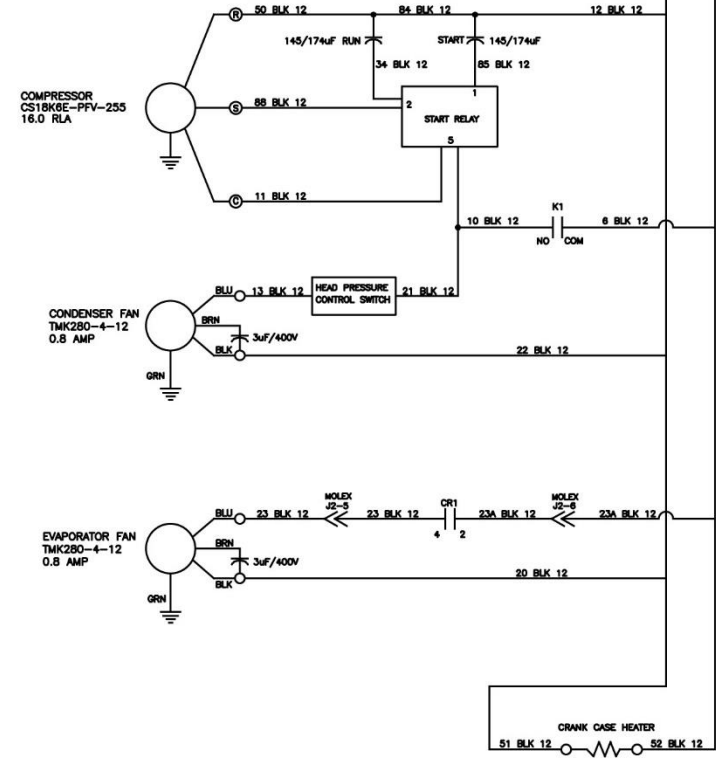


COMPRESSOR CONTROL CIRCUIT

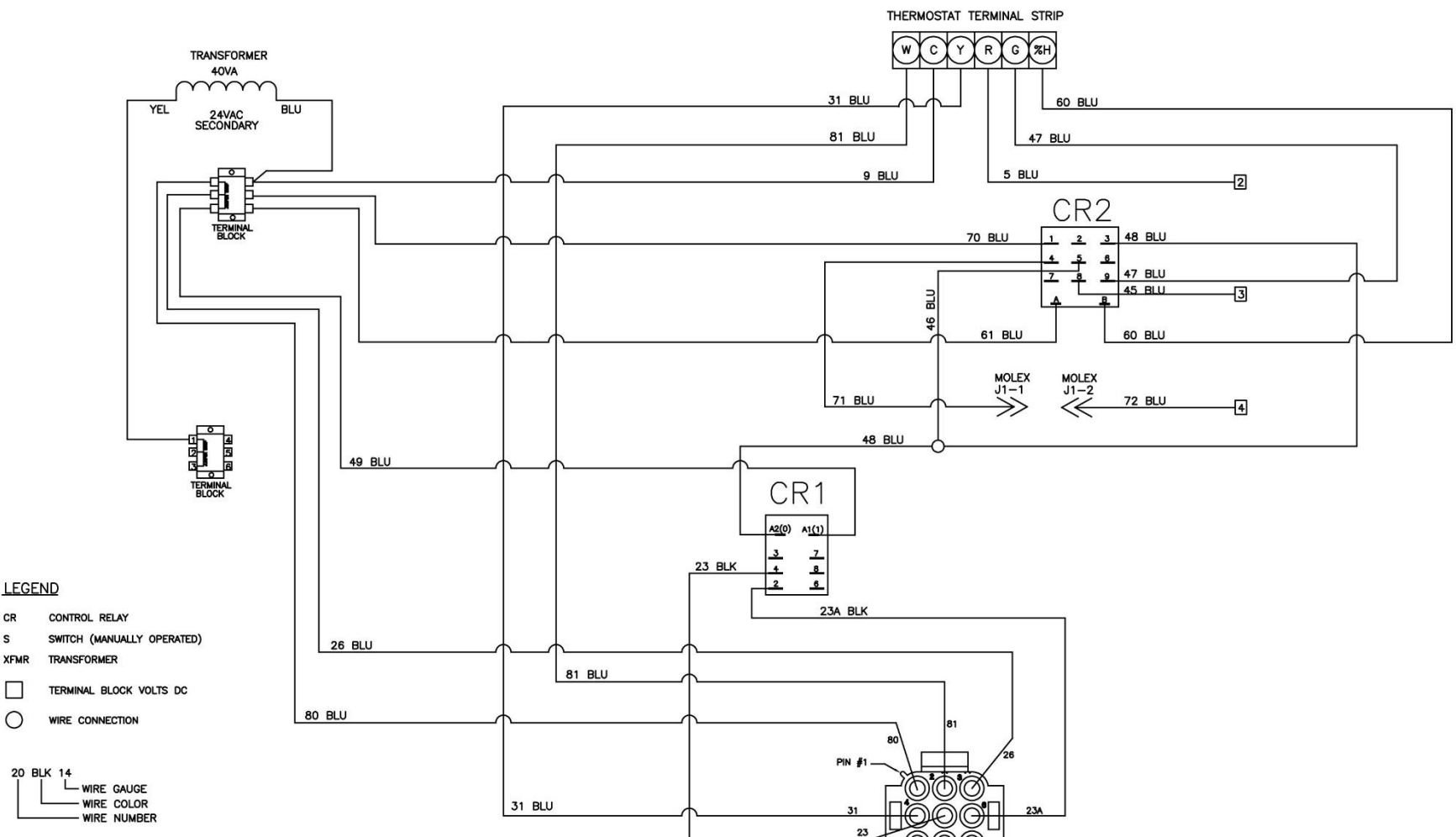
HUMIDIFIER CONTROL

FAN CONTROL CIRCUIT

HUMIDIFIER CONTROL CIRCUIT



PHONE : 315-452-7430 FAX : 315-452-7430	SCALE:	INITIAL	DATE
This drawing, unless otherwise noted, is the property of Air Innovations Inc. It shall not be reproduced or used for sales, manufacture, design, construction or any other purpose without the express written authorization of Air Innovations Inc.		DRAWN BY	GAS 02/15/19
AIR INNOVATIONS		CHECKED	
PERFORMANCE DR., 4 Spinnac A.V. 13819-3448		APPROVED	GAS 02/15/19
TITLE WG DP200, 115 VOLTS 2 TON SELF-CONTAINED DUCTED UNIT			
MATERIAL		15H0209	REV.
		-1 OF 1-	

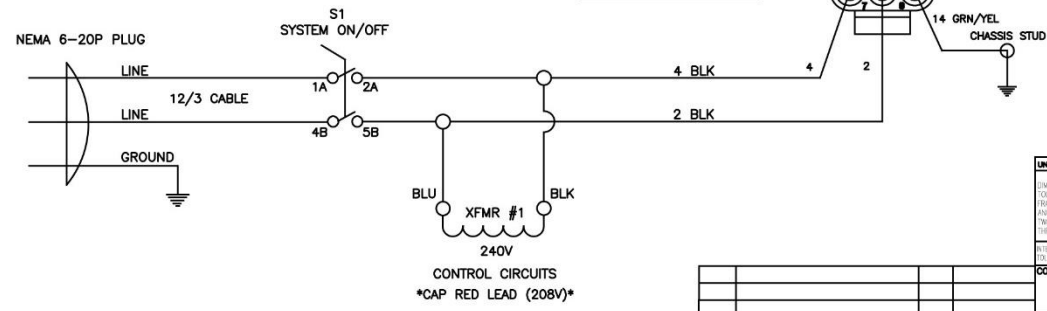


LEGEND

- CR CONTROL RELAY
- S SWITCH (MANUALLY OPERATED)
- XFMR TRANSFORMER
- TERMINAL BLOCK VOLTS DC
- WIRE CONNECTION

20 BLK 14
 WIRE GAUGE
 WIRE COLOR
 WIRE NUMBER

ECU MAIN POWER
 208V/60Hz
 20 AMP CIRCUIT

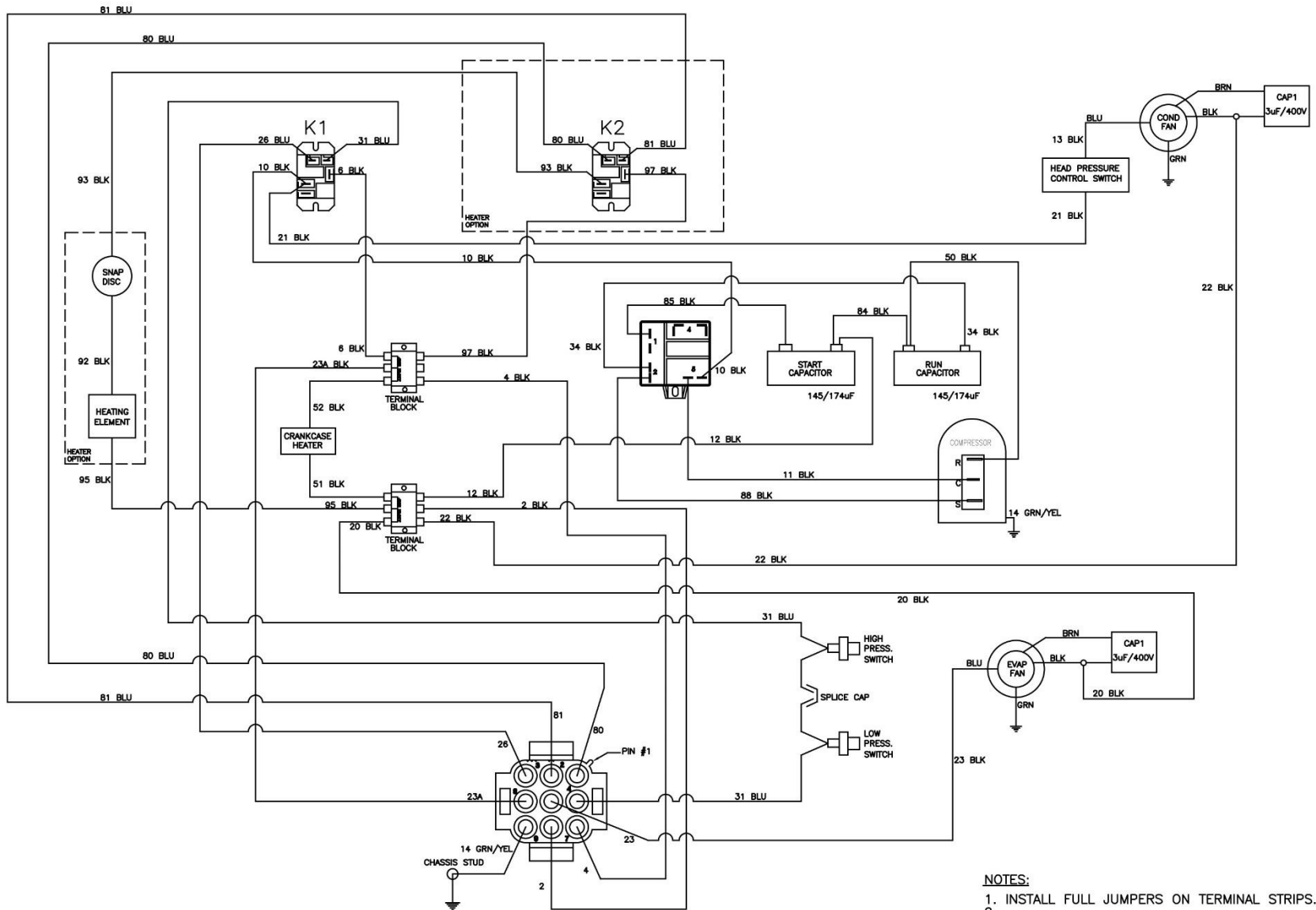


- NOTES:**
1. INSTALL FULL JUMPERS ON TERMINAL STRIPS.
 - 2.
 - 3.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DRAWN	GAS	02/15/19	
CHECKED	-	-	-
ENG APPR.	-	-	-
MFG APPR.	-	-	-
MATERIAL			
COMMENTS			
FINISH			
DO NOT SCALE DRAWING			

 AIR INNOVATIONS Clearroom Systems <small>700 RICHMOND AVE, SUITE # 100, RICHMOND, VA 23261-3520</small>	
TITLE: WG DP200 WIRING DIAGRAM CNTRL 2 TON DUCTED UNIT	
SIZEDWG. NO. C	REV 15H0233
SHEET 1 OF 1	





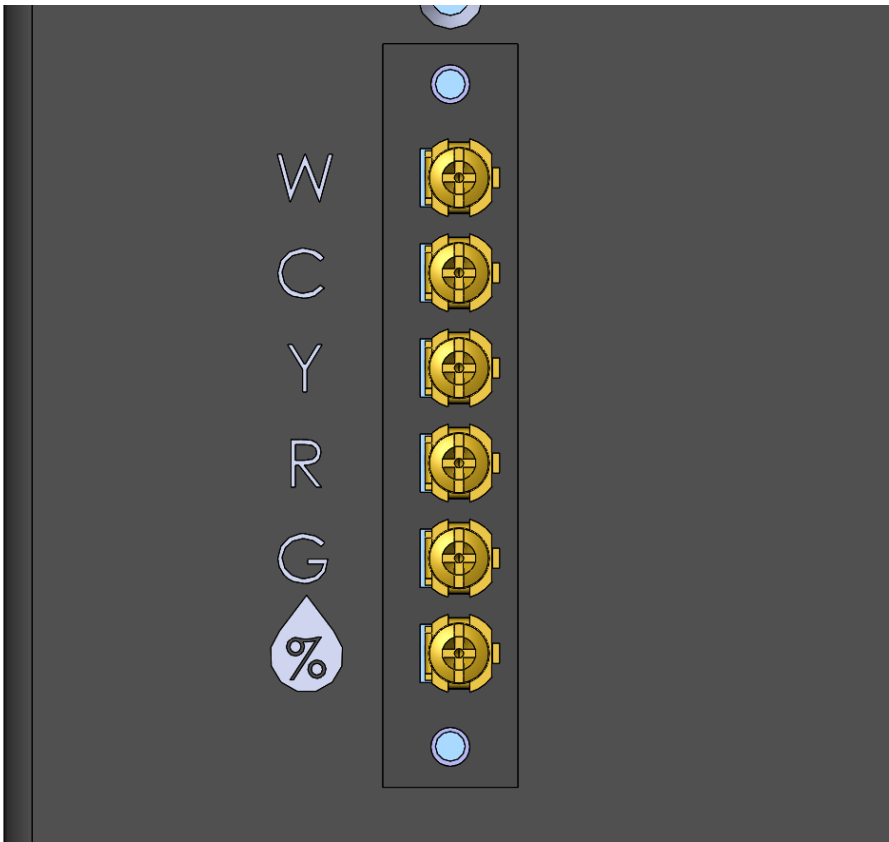
- NOTES:**
1. INSTALL FULL JUMPERS ON TERMINAL STRIPS.
 - 2.
 - 3.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DRAWN	GMS	32/15/10	
CHECKED	GMS	32/15/10	
ENG APPR.	--	--	
MFG APPR.	--	--	

DIMENSIONS ARE IN INCHES		 AIR INNOVATIONS Cleanroom Systems 700 FREDERICK AVE, SUITE #1, 1302-02-700
TOLERANCES:		
FRACTIONAL ± 1/16		
DECIMAL ± 0.01		
HOLE DIA. ± 0.01		TITLE: WG DP200, 115 VOLTS SYSTEM WIRING DIAGRAM
HOLE DIA. ± 0.01		
HOLE DIA. ± 0.01		SIZE/DWG. NO. C 15H0230
HOLE DIA. ± 0.01		
HOLE DIA. ± 0.01		REV SHEET 1 OF 1
HOLE DIA. ± 0.01		



Terminal Strip Connections



White = Heat

Cyan = 24 Volt AC Common

Yellow = Cool

Red = 24 Volt AC Power

Green = Fan

% = Humidity Connection

Wine Guardian PRO dimensional data

Fig. 9

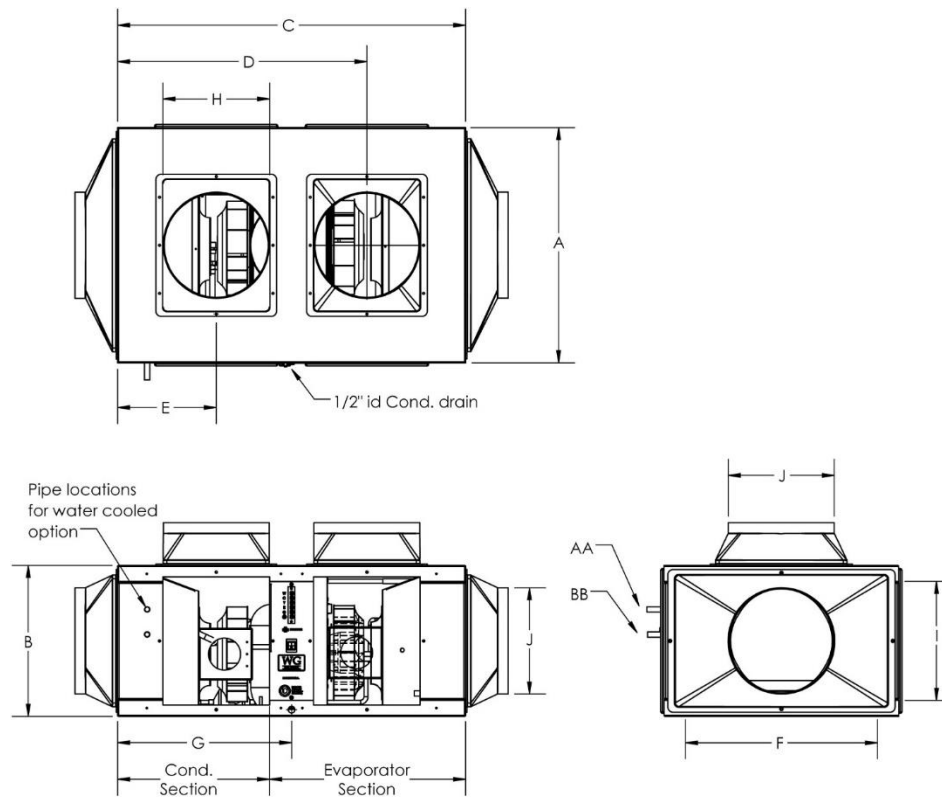



Table 1

Wine Guardian PRO Dimensional Data

Model Number		DP25	DP50	DP88	DP200
Dimensions - Nominal - add 0.375" for each grille					
A – Depth	Inches	14	22	22	22.38
B – Height	Inches	14	14	14	18
C – Width	Inches	32.63	32.63	32.63	49.50
D – Evap. discharge location	Inches	23.38	23.38	23.38	37.19
E – Cond. discharge location	Inches	9.25	9.25	9.25	12.31
F – Inlet opening width	Inches	10	10	10	18.88
G – Drain outlet location	Inches	16.31	16.31	16.31	28.75
H – Discharge opening width	Inches	10	10	10	11.63
I – Inlet opening Height	Inches	12	12	12	15
J – Duct opening	Inches	8	10	10	12
AA – Water out (O.D)	Inches	0.625	0.625	0.625	0.625
BB – Water in (O.D)	Inches	0.625	0.625	0.625	0.625
Weight	lbs	80	125	130	200

Wine Guardian PRO SERIES Specifications sheet

Fig.10

		SPECIFICATIONS WGPRO SELF-CONTAINED DUCTED SYSTEMS					
Model Number		DP25	DP50	DP88		DP200	
Power Requirements	volt/phase/hz	115/1/60	115/1/60	208/1/60	230/1/60	208/1/60	230/1/60
Performance (57°/55%RH)							
Nominal Compressor	HP	0.33	0.50	1	1	2.5	2.5
Net Cooling Capacity*		Total/ Sensible	Total/ Sensible	Total/ Sensible	Total/ Sensible	Total/ Sensible	Total/ Sensible
@60 Deg F condenser inlet air	BTUH	4520/3050	6920/4920	10700/7120	10830/7500	17570/12430	17680/12790
@70 Deg F condenser inlet air	BTUH	4300/2915	6570/4740	9900/6800	10250/7160	16580/11650	16720/12000
@80 Deg F condenser inlet air	BTUH	3760/2715	6320/4510	9420/6610	9600/6850	15350/11100	15680/11780
@90 Deg F condenser inlet air	BTUH	3540/2580	5860/4230	8600/6120	8760/6210	14000/10580	15000/10870
@110 Deg F condenser inlet air	BTUH	3260/2400	4865/3820	N/A	N/A	N/A	N/A
@120 Deg F condenser inlet air	BTUH	3000/2260	4585/3590	N/A	N/A	N/A	N/A
Performance (80°/50%RH)							
Nominal Compressor	HP	0.33	0.50	1	1	2.5	2.5
Net Cooling Capacity*		Total/ Sensible	Total/ Sensible	Total/ Sensible	Total/ Sensible	Total/ Sensible	Total/ Sensible
@60 Deg F condenser inlet air	BTUH	5980/4000	9830/6990	14330/9530	14560/10000	25450/18000	25600/18530
@70 Deg F condenser inlet air	BTUH	5570/3780	9250/6680	13690/9400	13860/9680	24250/17000	24460/17550
@80 Deg F condenser inlet air	BTUH	5080/3660	8720/6220	13000/9130	13140/9370	22440/16230	22930/17220
@90 Deg F condenser inlet air	BTUH	4425/3500	7835/5800	11800/8400	11300/8450	19500/15800	20500/15150
@110 Deg F condenser inlet air	BTUH	4070/3000	7140/5610	N/A	N/A	N/A	N/A
@120 Deg F condenser inlet air	BTUH	3780/2840	6690/5230	N/A	N/A	N/A	N/A
Controls							
Type		24 Volt Control - (Thermostat by Others)					
Evaporator Section							
Fan Motor Size	Watts	75	100	175	195	160	180
Rated Air Flow (free blow)	CFM	245	390	435	485	760	810
Rated Air Flow @ pressure loss	CFM	200 @ 0.10" wc	320 @ 0.20" wc	370 @ 0.20" wc	440 @ 0.20" wc	710 @ 0.35" wc	745 @ 0.35" wc
Air-cooled Condenser Section							
Fan Motor Size	Watts	75	100	175	195	160	180
Rated Air Flow (free blow)	CFM	245	390	435	485	760	810
Rated Air Flow @ pressure loss	CFM	200 @ 0.10" wc	320 @ 0.20" wc	370 @ 0.20" wc	440 @ 0.20" wc	700 @ 0.35" wc	725 @ 0.35" wc
Water-cooled Condenser Section (option)							
Water usage at 40 Deg F rise	GMP	0.30	0.60	1.20		2.50	
Pressure drop	PSI	0.40	0.40	0.08		1.20	
Pipe connection size (in/out) O.D.	Inches	0.63	0.63	0.63		0.63	
Heat							
Type		Electric	Electric	Electric	Electric	Electric	Electric
Capacity	Watt/ BTUH	1000/3400	1000/3400	1635/5582	2000/6800	1635/5582	2000/6800
Humidifier (Option)							
Type		Removable drip pad with integral fan					
Capacity - water temp of 60 Deg F	lbs./hr	0.42					
Capacity - water temp of 90 Deg F	lbs./hr	0.97					
Capacity - water temp of 100 Deg F	lbs./hr	1.11					
Electrical Requirements							
Current Draw - Cooling mode	Amps	7.1	11.3	9.8	8.8	15.6	14.1
Current Draw - Heating mode	Amps	9.4	9.6	8.8	9.5	8.8	9.5
Minimum Circuit amps (heat / no heat)	Amps	11.6/8.6	11.8/13.7	10.7/11.8	11.7/10.6	10.7/19.1	11.7/17.2
Optional Low Ambient	Amps	0.4	0.4	0.2	0.2	0.2	0.2
Optional High Ambient	Amps	0.2	0	N/A	N/A	N/A	N/A
Optional Humidifier	Amps	0.4	0.4	0.4	0.4	0.4	0.4
Cabinet							
Construction		Aluminum					
Finish		Clear Anodized Brushed Aluminum					
Weight	lbs.	80	125	130		200	
Dimensions (inches)	Width	33	33	33		50	
	Depth	14	22	22		22	
	Height	14	14	14		18	
Condensate Drain connection (ID)	inches	.50"	.50"	.50"		.50"	
Agency Approval(s)	ETL	UL 1995/ CSA C22.2	UL 1995/ CSA C22.2	UL 1995/ CSA C22.2		UL 1995/ CSA C22.2	
1. Reduce capacity by 3% for each 10% reduction in evaporator air flow. 2. Wine Guardian reserves the right to make changes to this document without prior notice at its sole discretion. 3. All rating at sea level. 4. DP200 air flow based on 0.35 inches external static pressure using 50' of flexible ductwork, grills and collars.							
7000 Performance Drive North Syracuse, New York 13212 USA 800-825-3268 315-452-7400 wineguardian.com info@wineguardian.com Rev. 1-2019							



Safety

Before installing or maintaining the Wine Guardian PRO unit do the following:

1. Read these instructions.
2. Keep these instructions.
3. Heed all warnings.
4. Follow all instructions.

IMPORTANT

The equipment described in this manual uses electricity. Be sure to follow the safety procedures outlined in the Wine Guardian PRO Manual.

Safety Message Conventions

Safety messages contained in this manual, **DANGER**, **WARNING**, and **CAUTION** are bold and highlighted in red for quick identification.

Danger

A Danger message indicates an imminently hazardous situation which, if not avoided, results in death or serious injury. Messages identified by the word **DANGER** are used sparingly and only for those situations presenting the most serious hazards.

Following is a typical example of a Danger message as it could appear in the manual

 **DANGER** 
HIGH VOLTAGE - RISK OF SERIOUS INJURY OR DEATH
High voltages are present in the cabinets.
Before opening panels turn off all power.
Use the Lockout/Tagout procedure.

Warning

A Warning message indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

Following is a typical example of a Warning message as it could appear in the manual:

 **WARNING** 
RISK OF PERSONAL INJURY OR DAMAGE TO EQUIPMENT
Modification to the equipment may cause injury.

Caution

A Caution message indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It may also be used to alert against unsafe practice.

Following is a typical example of a Caution message as it could appear in the manual:

 **CAUTION** 
RISK OF PERSONAL INJURY OR DAMAGE TO EQUIPMENT
Improper installation may result in the equipment malfunctioning and a safety hazard.
Read all of the installation instructions before installing the Wine Guardian PRO SERIES unit.

Lockout/Tagout Procedure

1. Turn off the power switch (indicator light should be off)
2. Unplug the unit from the electrical outlet and cover the outlet to prevent accidentally plugging in the unit.

Safety Considerations

The equipment covered by this manual is designed for safe and reliable operation when installed and operated within its designed specifications. To avoid personal injury or damage to equipment or property when installing or operating this equipment, it is essential that qualified, experienced personnel perform these functions, using good judgment and safe practices. See the following cautionary statements.

Installation and maintenance of this equipment is to be performed only by qualified personnel who are familiar with local codes and regulations, and are experienced with this type of equipment.

Safety Hazards

Exposure to safety hazards is limited to maintenance personnel working in and around the unit. When performing maintenance, always use the Lockout/Tagout procedure, which is described in this chapter. Observe the maintenance safety guideline in the Wine Guardian PRO Manual.

Electrical Hazards

Working on the equipment may involve exposure to dangerously high voltage. Make sure you are aware of the level of electrical hazard when working on the system. Observe all electrical warning labels on the unit.

Electrical Shock Hazards

All power must be disconnected prior to installation and servicing this equipment. More than one source of power may be present. Disconnect all power sources to avoid electrocution or shock injuries.

Hot Parts Hazards

Electric resistance heating elements must be disconnected prior to servicing. Electric heaters may start automatically, disconnect all power and control circuits prior to servicing the unit to avoid burns.

Moving Parts Hazards

The motor and blower must be disconnected prior to opening access panels. The motor can start automatically. Disconnect all power and control circuits prior to servicing to avoid serious injuries or possible dismemberment.

The fans are free-wheeling after the power is disconnected. Allow the fans to stop completely before servicing the unit to avoid cuts or dismemberment.

Rotating fan blades are present in the Wine Guardian PRO unit. Sticking a hand into an exposed fan while under power could result in serious injury. Be sure to use the Lockout/Tagout procedure when working in this area or remove the power cord.

Equipment Safety Interlocks

There are no electrical safety lockouts installed within the unit. The power cord attached to the control box must be disconnected from the power sources prior to working on any part of the electrical system.

Main Power Switch

The main power switch is located on the side of the Wine Guardian PRO unit. (See **Overview Illustration on page 12**) It shuts off the power to the unit.

Energy Type	Electrical
Hazard	Electrocution, electrical burns and shock
Magnitude	120 VAC and 230 VAC, 1 phase, 60 cycles
Control Method.....	Disconnect power cord and On/Off switch

- **Never** reach into a unit while the fan is running.
- **Never** open an access door to a fan while the fan is running.
- **Disconnect** the power cord switch before working on the unit. The unit may have more than one power source to disconnect.
- **Avoid** risk of fire or electric shock. **Do not** expose the unit to **rain** or **moisture**.




- **Check** weights to be sure that the rigging equipment can support and move the Wine Guardian PRO SERIES unit safely. Note any specific rigging and installation instructions located in the Installation section of the Wine Guardian PRO Manual.
- All supports for the unit **must** be capable of safely supporting the equipment's weight and any additional live or dead loads encountered.
- All supports for the unit **must** be designed to meet applicable local codes and ordinances.

- **Do not** remove access panels until fan impellers have completely stopped. Pressure developed by moving impellers can cause excessive force against the access panels.
- Fan impellers continue to turn (free-wheel) after the power is shut off.



- **Clean** only with a dry cloth.
- **Never** pressurize equipment above specified test pressure. See Wine Guardian PRO Specification Sheet
- **Do not use the Wine Guardian PRO near water.**
- **Do not** block any supply or return air register or duct. Install in accordance with the instructions in the Wine Guardian PRO Manual. Do not defeat the safety purpose of the polarized or grounding type plug. A polarized plug has two blades with one wider than the other. A grounding type plug has two blades and a third grounding prong. The wide blade or the third prong is provided for your safety. If the provided plug does not fit into your outlet, consult an electrician for replacement of the obsolete outlet.
- **Protect** the power cord from being walked on or pinched, particularly at the outlet plugs, convenience receptacles, and the point where it exits the unit.
- **Only** use attachments/accessories specified by the manufacturer.
- **Always** operate this equipment from a 120 VAC, 1 phase, and 60Hz power sources only.
- **Always** ground the outlet to provide adequate protection against voltage surges and built-up static charges.
- **Refer all** servicing to qualified service personnel. Servicing is required when the unit has been damaged in any way such as:
 - ✓ The power supply cord or plug is damaged.
 - ✓ Liquid has been spilled or objects have fallen into the unit.
 - ✓ The unit has been exposed to rain or moisture.
 - ✓ The unit does not operate normally.
 - ✓ The unit has been dropped.

Installation

 **WARNING** 
SHARP EDGES
RISK OF SERIOUS INJURY
SHARP EDGES ARE PRESENT INSIDE THE WINE GUARDIAN PRO SYSTEM

Pre-installation Test

Test the system before installing it to check for non-visible shipping damage.

To test the system:

- ✓ Set the system on the floor or a sturdy level surface.
- ✓ Plug in the system.
- ✓ Press the on/off switch and check that the control illuminates. This indicates the system has power.
- ✓ **The built-in timer prevents short cycling and keeps the system from turning on right away.** The system comes on and runs as long as the temperature of the space is above the thermostat set point. After several minutes, cold air comes out of the system from the evaporator section side and hot air comes from the condenser section. Listen for any unusual noise or vibration.

 **WARNING** 
RISK OF PERSONAL INJURY OR DAMAGE TO EQUIPMENT
Modification to the equipment may cause injury or damage to the equipment

 **DANGER** 

- ✓ **This equipment is heavy. Place the unit on the floor or on a level and stable surface that can support the full weight of the unit.**
- ✓ **Do not modify the equipment, it may cause damage to the equipment and will void the warranty.**
- ✓ **Never place anything on top of the unit.**
- ✓ **Never block or cover any of the openings or outlets to the unit.**
- ✓ **Never allow anything to rest on or roll over the power cord.**
- ✓ **Never place the unit where the power cord is subject to wear or abuse.**
- ✓ **Do not use extension cords.**
- ✓ **Never overload wall outlets.**
- ✓ **Do not remove or open any cover unless the unit is turned off and the power cord is unplugged.**
- ✓ **Use only dedicated power outlet boxes of the correct capacity and configuration for the unit model.**



CAUTION

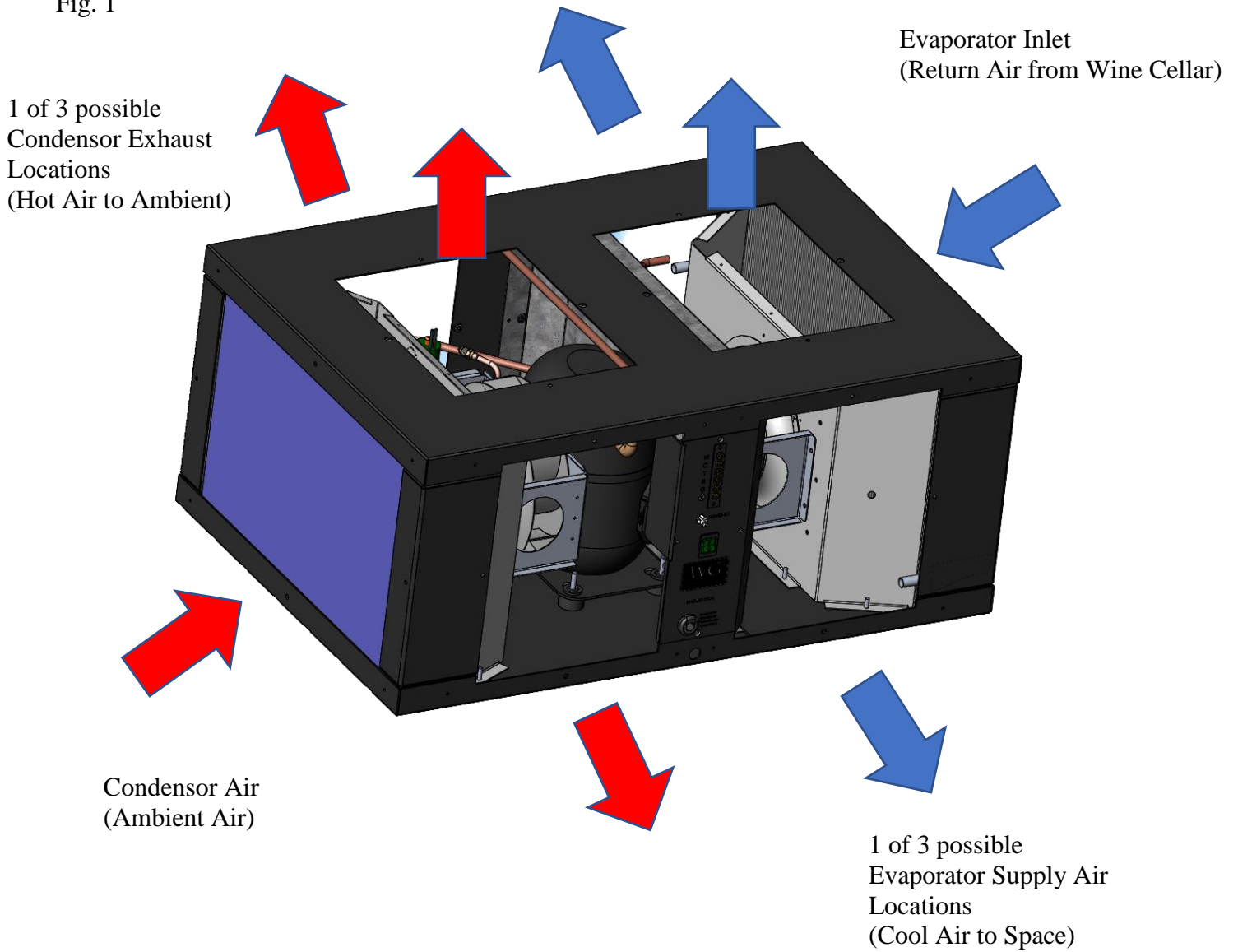
RISK OF PERSONAL INJURY OR DAMAGE TO EQUIPMENT

Improper installation may result in the equipment malfunctioning and a safety hazard.

Read all of the installation instructions before installing the Wine Guardian PRO unit

Air Flow Illustration Ducted Model

Fig. 1



Planning the Installation

Addressing Items in the Planning Process

- ✓ Where to locate the unit? Should it be built into the wall or mounted remotely and ducted into the cellar or room?
- ✓ How to mount the unit?
- ✓ Decide where to locate the supply and return grilles in the room to achieve the temperature gradient and circulation preferred.
- ✓ Locate the electrical power outlet close to the unit, in cellar or out. **Do not use an extension cord!**
- ✓ Does the condenser heat exhaust need to be ducted away?
- ✓ Where to locate the thermostat?
- ✓ Where to run the drain line?
- ✓ Are all the parts here to complete the installation?

Performing a Pre-installation Check

- ✓ Check for the proper installation of the electrical plug configuration.
- ✓ Check for the properly sized breaker.
- ✓ Is the cellar built with adequate insulation and vapor barriers?
- ✓ Are ducts installed above the ceiling or in accessible places properly sized before being covered?
- ✓ Is enough space available around the unit for service and repair?

Locating the Unit

Wine Guardian PRO units are typically installed indoors located near the cellar or room to minimize the duct runs. Each unit is provided with one entering or return air inlet and three possible supply air outlets for each of the evaporator and condenser sections. A maximum cumulative total length for both supply and return ducts (including bends) of 25 feet is recommended. If longer runs are needed use more than one supply opening to reduce the airflow in each duct by one half. **See Recommended Flexible Ductwork Sizing Chart on page 43.**

Provide a three-foot clearance around the unit for removal of grilles or ductwork, access to filters and unit maintenance. If the humidifier is used, provide access space in front of it for service.

Grilles

Grilles can be purchased as an option for installation inside the cellar or room. The return air, or inlet, to the unit must connect to the return air outlet at the cellar or room. Any of the three supply air outlets on the unit can be used for the ductwork to the supply grille inside the cellar or room. The factory installed supply duct can be relocated to any of the other two openings. The procedures below apply to both the evaporator and the condenser sections. In most cases, no ducts are installed on the condenser section because the unit is located in a mechanical or storage type space. If exhaust heat is undesirable, use ductwork to move the heat outdoors or to another space.

Reducing Noise from the Unit

Consider noise when locating the unit close to the cellar or an adjacent occupied space. A piece of 1 inch or two-inch dense rubber or Styrofoam with foil face in between the unit and the wall absorbs and reduces the noise from the unit. For air noise use larger grilles or use flexible ductwork to absorb the noise. Sound usually travels as a line of sight. Sound is reduced when it turns a corner, such as passing through a bend in ductwork. If the unit is supported from a wall or joist, using a rubber pad under the unit will reduce vibration transmission.

Installing the Unit Outdoors

The Wine Guardian PRO is **NOT** designed nor approved for direct outdoor installation. If it is located outdoors, it **MUST** be protected with a rain-proof enclosure.

- ✓ Mount it above the ground on a solid, waterproof base to protect the unit from ground water.
- ✓ Do not locate it where grass clippings or leaves can blow into the unit.
- ✓ Keep the area around the unit clean and free of debris.
- ✓ Protect from damage when the unit is located in a garage or unheated shed. In both cases, the unit **MUST** have the low ambient controls built into the unit.
- ✓ Double insulating ducts with exterior grade insulation is recommended to keep the ducts dry and effective. Wine Guardian suggests installing one sized flexible duct inside the next larger size duct where ductwork is exposed.
- ✓ Allow enough space at both ends of the unit to remove ductwork and allow access for service.

Mounting the Unit



RISK OF PERSONAL INJURY OR DAMAGE TO EQUIPMENT

**Check supporting structure for load bearing capacity to support the Wine Guardian PRO.
All supports must be designed to meet applicable local codes and ordinances.
If in doubt, consult a qualified architect, engineer or contractor.**

NOTE: Review the mounting illustrations on page 43 before mounting the unit.

Floor Mounting

Mount the Wine Guardian PRO on the floor but elevate it on a frame with a plywood surface to keep it away from water. Allow adequate space for the external drain.

Wall Mounting

If the unit is mounted on a wall, construct a structurally sound, level platform that is adequately anchored to wall studs or wall system being used. The shelf should be of sufficient size and strength to support the full length and width of the Wine Guardian PRO. Use floor or knee braces to transfer the load of the unit to the wall.

Ceiling Mounting

Construct a structurally sound, level platform to place the unit on when hanging it from the ceiling joists. The Wine Guardian PRO systems are NOT designed to be suspended from the top of the unit; it must be supported from the bottom. Place the unit on a platform to ensure that the unit is supported on all four corners. Leave adequate space on the top of the unit to remove the access doors for service.

In all cases the unit must be level to within plus or minus one-quarter inch end-to-end and plus or minus one-eighth inch side-to-side for proper operation. Locate the unit as close to the cellar or room as possible to reduce the length of the duct runs. If possible, use short and straight ducting on all ductwork. The addition of quarter-inch thick rubber pads helps prevent the transmission of vibration and noise.

Installing the Condensate Drain Connection

The Wine Guardian PRO systems provide dehumidification for the inside of the wine cellar or storage/preservation room. It cools the air down to the dew point corresponding to the temperature set point of the thermostat. If the vapor barrier of the wine cellar is poorly constructed or excess moisture is in the basement, the unit has to remove excessive amounts of moisture from the cellar or room. The moisture appears in the condensate drain of the unit.

Installing the Drain Line

- ✓ The drain line must extend from the unit to an external drain or disposal site. Do not use drain tubing any smaller than one-half inch inside dimension on the unit.
- ✓ Splice the drain extension onto the drain outlet with a sort piece of one-half inch copper tubing and secure with claps.
- ✓ If no drain is available, use a bucket. Do not extend the drain below the rim of the bucket. Empty the bucket periodically.

The Wine Guardian PRO systems are provided with a built-in drain trap. The drain trap creates a water seal to prevent air from backing up into the drain pan and causing the drain pan to overflow. Do not create secondary traps in the external drain line.

Allow enough height for the drain line to function properly. If draining into a nearby sink, the unit must be elevated higher than the rim of the sink in order for the water to drain by gravity. Install with a one-quarter inch per linear foot of pitch. **Do not** tie the condensate drain line directly into the sanitary sewer system. See Accessories and Optional Equipment section for information about the condensate pump.

Priming the Drain Trap

The internal drain trap primes itself automatically once the unit has run for a period of time and after the unit cycles off. This is confirmed by water dripping from the drain.

Wiring the Unit for Power




**ELECTRICAL SHOCK HAZARD
RISK OF SERIOUS INJURY OR DEATH
The electrical outlet and wiring installation must meet the
national and local building codes.**

DO:

- ✓ Match the electrical wiring to the cord provided on the Wine Guardian PRO
- ✓ Provide dedicated circuit and wiring for the system.
- ✓ Match the wiring and breaker size to the rated load as shown on the serial plate and in this guide. See sample serial plate illustration on the following page.

Sample serial plate

Model#	DP25		Serial#	XXXXXXXXXX
Electrical	115/1/60			8.7
Locked Rotor Amps	29	Humidifier Amps (opt.)		0.3
Compressor RLA	7.2	Crankcase Htr. Amps (opt.)		0.4
Condenser Fan Amps	0.7	Min. Circuit Amps (w/o opt.)		10.6
Evaporator Fan Amps	0.7	Refrigerant		R-134-A
Condensate Heater	N/A	System Charge		1lb. 3oz.
Total Unit Amps (w/o opt.)	8.6	Test Pressure		275psi
7000 Performance Drive, North Syracuse, New York 13212				
Ph:800-535-3295 * 315-452-7400 * Fax: 315-452-7420				

DO NOT:

- ✓ DO NOT MODIFY THE PLUGS IN ANY WAY!
- ✓ Do not use extension cords.

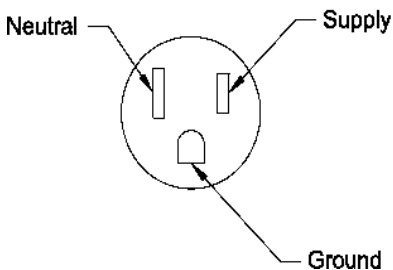
IMPORTANT
The electrical power supply must be either 115 volt or 230 volt AC, 1 phase, 60 cycle, depending on the model of the unit, and cannot vary more than plus or minus 4% or damage may occur to the unit.

Plug the unit into the wall outlet. Gently pull on the plug to make sure it is tight.

Fig.1 Plug configurations

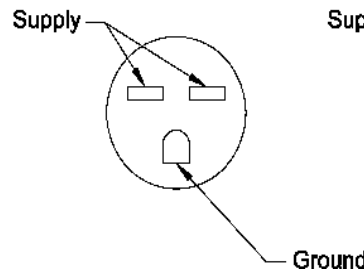
Required For:
 Models DP25 & DP50

-115VAC, 60Hz
 -NEMA 5-15R



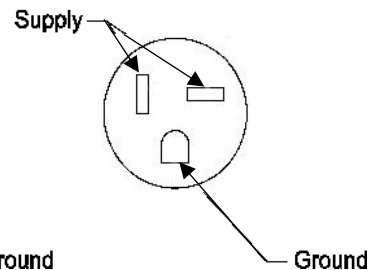
Required For:
 Models DP88

-230VAC, 60Hz
 -NEMA 6-15R



Required For:
 Models DP200

-230VAC, 60Hz
 -NEMA 6-20R



Installing the Ductwork and Grilles

Use ductwork to connect the unit to the supply and return outlets in the cellar or room. Use only insulated ductwork to minimize cooling losses, prevent sweating, and to reduce noise.

Use ductwork on the condenser section to redirect or absorb sound, to bring in outside air to the unit inlet, and/or to exhaust the hot air out of the ambient space.

NOTE: Do not exceed a total of 25 feet for each length of ductwork run.

Recommended Insulated Flexible Ductwork Sizing Chart						
Evaporator (cooling) Coil			Condenser (heat rejection) Coil			
Model#		Inlet (Return Air) Single	Outlet (supply air) Double		Inlet Single	Outlet Double
DP25	8"	8"	6"	8"	8"	6"
DP50	10"	10"	8"	10"	10"	8"
DP88	10"	10"	8"	10"	10"	8"
DP200	12"	12"	10"	12"	12"	10"

Notes: 1. The above referenced sizes are internal diameter in inches.
2. If a single supply is used out of the unit but then splits into two ducts, the size above that is recommended for double is used after the split.



CAUTION

RISK OF DAMAGE TO EQUIPMENT

Avoid crimping the flexible ducts. This chokes down the inside area and reduces the airflow causing the unit to operate erratically. Be sure all ducts and surface in contact with the airflow are insulated and have a vapor barrier on the outside surface.

NOTE: Uninsulated ducts and surfaces cause bare exposed metal surfaces to sweat, further degradation of the insulation and a loss of equipment cooling capacity.

Location of Supply and Return Grilles

Locate the supply and return grilles inside the cellar to create an airflow pattern that maximizes air circulation in the room. Avoid short circulating of the air.

Do Not:

- Install the return air grilles directly on the floor as the grilles will collect dust from the floor.
- Locate the supply or return air grille where it is blocked by bottles, boxes or cases.
- Locate the supply air grille where it blows directly on the thermostat.

General Duct Recommendation

- ✓ Support the flexible duct often to prevent sags or bends.
- ✓ Stretch the duct to make for a smoother interior with less air resistance.
- ✓ For a 90-degree bend, insert a metal elbow inside the flexible duct to avoid crimping.
- ✓ Do not squeeze or reduce the inside diameter of the ducts. This restricts the airflow.
- ✓ Use short and straight ductwork.
- ✓ Review the configuration schematic on the Overview Sketch on page 12 for information about which panels are available for duct connections and service.
- ✓ Remove the panels or grilles from the openings to connect the ductwork.
- ✓ Check that all the fan blades move freely.
- ✓ Check for loose foreign objects in any of the air paths.
- ✓ Connect the round flexible ducts to the Wine Guardian PRO using the duct collars that are provided with the duct accessory kit.
- ✓ Pull the outer plastic wrapping and insulation away from the end of the duct to expose the reinforced inside duct liner.
- ✓ Use tie straps or clamps around the **inside liner** to fasten the duct collar.

Do not clamp around the outside insulation. It compresses and loosens over time.

- ✓ Secure the duct collar to the unit using the screws provided. Be careful not to damage or bend the gasket.

Using Ductwork

Cold Air to/from cellar or room

- ✓ Connect the supply air ductwork from the cellar to the supply air duct collar at the Wine Guardian PRO unit.
- ✓ Connect the return air ductwork from the cellar to the return air duct collar at the Wine Guardian PRO unit.

Warm Air to/from Condenser

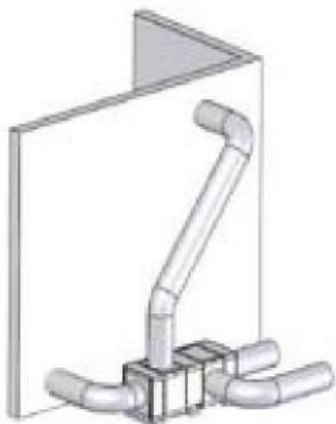
- ✓ Connect ductwork on the condenser to direct heat and the air noise away from occupants.
- ✓ Connect ductwork to another space near the room or to the outdoors if the heat being exhausted is undesirable.

Typical Mounting Arrangements

The following illustrations are suggested mounting arrangements. These illustrations are not intended to be complete and detailed installation drawings. For questions or help regarding installation contact the Wine Guardian distributor you purchased the unit from or email info@WineGuardian.com for assistance.

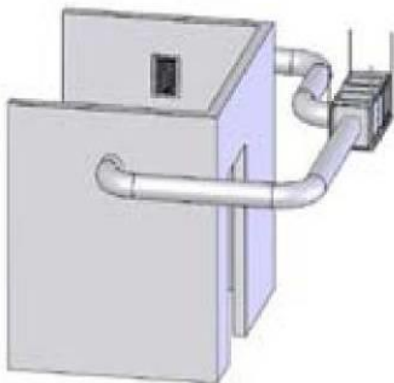
Fig.

Remote Mount on Floor

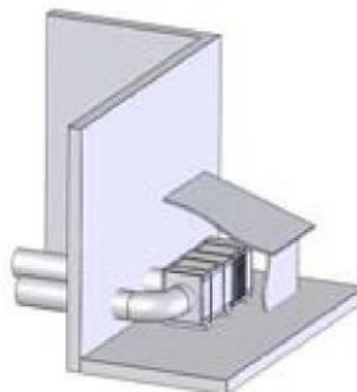


Condenser inlet and exhaust – to outside

Ceiling Mounts



Outside Remote Mount



Duct Adapter Sizes

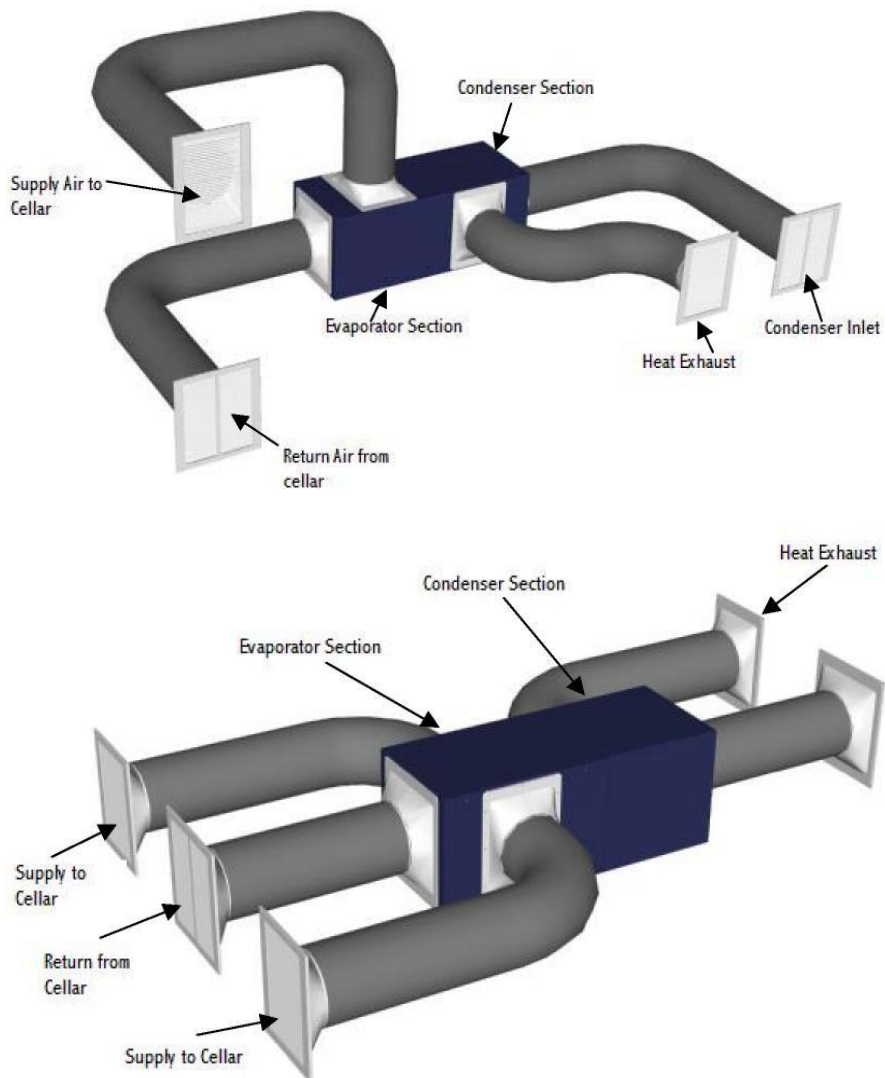
Table

MODEL	LOCATION	ROUND DUCT SIZE	OPENING SIZE		FLANGE	SIZE
			WIDTH	HEIGHT	WIDTH	HEIGHT
DP25	INLET	7.938	10.500	11.125	11.625	13.625
DP25	OUTLET	7.938	10.000	11.125	11.625	13.625
DP50-88	INLET	9.938	18.500	11.125	21.625	13.625
DP50-88	OUTLET	9.938	10.000	11.125	11.625	13.625
DP88	DUAL	7.938	10.000	11.125	11.625	13.625
DP200	INLET	11.938	18.875	14.983	21.625	17.625
DP200	OUTLET	11.928	11.625	14.983	13.625	17.625
DP200	DUAL	9.938	11.625	14.983	13.625	17.625

Dimensions in inches

Ducting Options

Single Outlet Duct Installation



Inspection and Start-up Checklists

Receiving and Inspecting

- Unit received undamaged
- Unit received complete as ordered including accessories

Handling and Installing

- Unit mounted on solid level surface
- Sufficient space allowed for access to unit and accessories. Proper electrical service provided
- Hot water provided to humidifier
- Drain lines and trap installed properly
- Ductwork, fittings and grilles installed properly
- All cold duct surfaces insulated
- Low ambient control included if freezing condition present. No obstructions to air flow to condenser

Starting-up the Unit

- General visual inspection looks good. All wiring connections checked
- All ducts, grilles and panels in place
- Start unit
- Check ducts and connections for air leaks
- Balance air distribution
- Confirm condenser airflow is unrestricted
- Verify cooling and heating operation
- Check for excessive noise or vibration

Starting Up and Operating the Wine Guardian PRO

Now that the installation is complete, it's time to start the unit up. Check to make sure all ductwork and electrical connections are secure.

Make sure the thermostat or controller being used is connected to the WG PRO unit at the terminal strip connections on the side of the unit. Follow the wiring configurations provided with your thermostat/controller and the connection information included in this manual on page 26.

Replace all panels that were removed during installation. Check that all of the openings in the unit are covered with a blank panel, ductwork connection or a grille.



RISK OF PERSONAL INJURY

Cover all openings of the unit to prevent a hand or finger from access inside the unit.

Turn on the Unit

Plug in the unit. Turn-on the rocker switch on the side of the unit. The rocker switch lights up to indicate power to the unit. The unit may not come on right away due to the timer built into the circuiting to prevent short-cycling.

Testing the Fan

Most thermostats have a setting or mode to allow the fan to run continuously regardless of whether the device is in cooling or heating mode. This setting may be referred to “Fan ON”. “Auto” setting will indicate the fan is on only when heating or cooling.

Running the Unit

- ✓ Check unit to confirm the compressor is running, such as the hum of the compressor or cool air leaving the unit.
- ✓ Check for any unusual noise or vibration, such as clanking or rubbing.

Initially, the unit may run continuously for several hours, up to a day or more, while it lowers the cellar temperature. Once the unit reaches the set point temperature, it shuts off and starts to cycle on and off as it continues to lower the bottle temperature to the set point. The cellar air reaches set point before the bottles. If the cellar temperature started at 75 degrees F, the supply air temperature discharged from the unit will probably be 15 degrees F to 20 degrees F colder. As the cellar temperature decrease to 55 degrees F, the supply temperature differential decreases 8 to 12 degrees F colder.

Cycling the Unit

The fans continue to free-wheel for several minutes when the unit cycles off. This is normal. If the unit is furnished with a low ambient control, the condenser fan also cycles on and off during cooling. This maintains the head pressure on the compressor under low ambient conditions and is normal. The bottom of the compressor stays warm even when the unit is off to keep the lubricating oil warm and separated from the refrigerant.

Setting the Thermostat

Normal settings are between 55 and 58 degrees F. If the optional heating coil is furnished, enter a separate temperature setting to maintain the lower setting. To prevent the unit from short cycling, the setting between heating and cooling should not be closer than 3 degrees F.

Regulating the Wine Cellar Temperature

Wine cellars have a natural temperature gradient of approximately 5 to 10 degrees F between floor and ceiling. To increase or decrease the temperature in various zones, change the air flow patterns.

To keep the entire wine cellar at the same temperature, set the thermostat to run the supply fan continuously and not just when the cooling is operating. Set Fan switch to ON instead of AUTO.

NOTE: To monitor the cellar temperature, place thermometers in various locations in the cellar to monitor the temperature zones. Change the temperature in various zones by shifting the air flow patterns.

Changing the Air Flow Direction

The grilles furnished with Wine Guardian PRO are single directional. Rotate the grilles to change the direction of the air flow.

When using multiple supply ductwork, balance the air flow between the ductwork. If too much air flows through one duct but not enough air flows from the other duct, install a damper or other restriction into the duct with too much air. That will force more air to flow out the other duct.

Maintenance

General



BEFORE PERFORMING MAINTENANCE ON THE UNIT, READ AND UNDERSTAND THE SAFETY INFORMATION CONTAINED WITHIN THE SAFETY CHAPTER OF THE WINE GUARDIAN PRO MANUAL.



**HIGH VOLTAGE - RISK OF SERIOUS INJURY OR DEATH
High voltages are present in the cabinets. Turn off all power. Use the Lockout/Tagout procedure before opening panels.**



**SHARP EDGES
RISK OF SERIOUS INJURY
Sharp edges are present on the fan wheels, housing, fins and coils.**

Maintenance on Wine Guardian PRO units requires working with high voltage and sheet metal with possible sharp edges. Only qualified personnel should perform maintenance. Some tasks require knowledge of mechanical and electrical methods. Make sure you are familiar with all hazards, general safety related procedures, and safety labels on the unit.



EXPOSURE TO MICROBIAL GROWTH (MOLD) CAN CAUSE SERIOUS HEALTH PROBLEMS

Standing water in drain pans promote microbial growth (mold) that cause unpleasant odors and serious health-related indoor air quality problems. If mold is found, remove it immediately and sanitize that portion of the unit.

The Wine Guardian PRO is designed for minimal maintenance. The refrigerant system is hermetically sealed and requires no maintenance. The fans are permanently lubricated and require no maintenance. Some maintenance to the unit may be required due to dust or dirt in the air stream.

Cleaning the Filters

The condenser coil is provided with a reusable, washable air filter. The filter protects the coil from becoming coated or plugged by dust. Frequency of cleaning the filters is based on the amount of dust or dirt generated in the cellar or basement.

1. Remove the duct collar on the inlet end of the unit.
2. Remove the filter covering the face of the coil.
3. Wash it under warm water.
4. Shake off excess water.
5. Inspect and clean the face of the coil.



SHARP EDGES RISK OF SERIOUS INJURY
Sharp edges are present on the fins and coils.

6. Reinstall the filter.
7. Replace the duct collar.

Cleaning the Condensate Drain System

The condensate drain system traps dust and dirt. Clean the drain system once a year.

1. Shut off the rocker switch and unplug the unit.
2. Remove the duct on the evaporator inlet.
3. Inspect the drain pan under the coil.
4. If drain pan appears soiled, pour some hot water mixed with liquid bleach (diluted solution) along the length of the pan to flush the dirt down the drain tube.
5. Continue this treatment until the drain appears clean and free of dirt.
6. Reinstall duct collar.
7. Plug in the unit and restart.

Cleaning the Humidifier (optional)

If the unit was furnished with a humidifier it requires periodic maintenance. Follow the instructions in the humidifier guide.

Heating Coil

The heating coil is located between the evaporator coil and blower inside the transition duct. It contains the heating element and high temperature limit switches. The heating coil is wired to work in conjunction with the thermostat. Since the thermostat prevents the heating and cooling circuits from being energized at the same time, no additional power wiring is needed. We do recommend using the AUTO mode on the thermostat so it can switch from heating to cooling automatically. If using either the heat or cool only mode, the thermostat will **not** switch automatically.

No additional maintenance is required for the heating coil. To test the heating coil operation, set the thermostat on HEAT and set the temperature above the cellar temperature. The supply air temperature should rise above the return air temperature by an amount shown in the specifications.

Low Ambient

The purpose of the low ambient feature is to protect the compressor and refrigerant system. It has two distinct components, a crankcase heater to keep the oil in the compressor warm and prevent slugging on system start-up and a head pressure control to cycle the condenser fan on and off automatically to maintain system head pressure.

To confirm that the system is working, feel the bottom of the heater when the compressor unit has cycled off. When the unit starts, the condenser fan does not start at the same time as the compressor. The condenser fan starts after the head pressure has built up. As the unit is running the condenser fan cycles off/on while it holds the head pressure within a fixed range. The amount of cycling (frequency and duration) depends on the air temperature. The colder the air, the more frequent the cycling and with a longer duration.

Maintenance Schedule

Monthly

(or quarterly depending on experience with individual cellar)

- ✓ Check filter and drain trap – clean if needed.
- ✓ Check for noise or vibration.
- ✓ Check for short-cycling of the unit – a turning on and off of the compressor unit more than eight times/hour.

Yearly

(in addition to monthly)

- ✓ Replace filters if worn or plugged beyond cleaning.
- ✓ Check evaporator and condenser coils for dirt – use a vacuum with a brush attachment to clean the coils.
- ✓ Clean condensate pan under the evaporator coil by flushing. Be careful to keep the drain pans clear of any and all debris.
- ✓ Inspect cabinet for corrosion or rusting – clean and paint.
- ✓ Inspect for dirt buildup on or inside the unit. Clean unit by vacuuming or wiping it down.
- ✓ Check for loose insulation, fasteners, gaskets or connections.
- ✓ Check the wiring connections and integrity of cords.
- ✓ Examine ducts for any cracks or breach.
- ✓ Check fan and solenoid on humidifier.
- ✓ Replace humidifier pad (if used).

Troubleshooting



BEFORE PROCEEDING, READ AND UNDERSTAND THE SAFETY INFORMATION CONTAINED IN THE SAFETY SECTION OF THE WINE GUARDIAN PRO MANUAL.

IMPORTANT

This section is intended as a diagnostic aid only. For detailed repair or parts replacement procedures, contact a qualified service company. Check the following table for some solutions before calling a service technician.

Typical Start-up Problems	
Possible Cause Loose, improper or defective thermostat or humidistat cable	Solution Check power, and thermostat or humidistat cable
Incorrect thermostat or humidistat (optional) settings	Check the thermostat and optional humidistat set up for the application
Changed settings on the thermostat	A common problem is not waiting long enough for the internal timers to complete their timed delay
Unit Does Not Start-up	
Power Switch Light is Off	
Possible Cause Switch not on No power to outlet Unit not plugged in	Solution Turn on switch Check circuit breaker and wiring Plug in the unit
Power switch light is on and the thermostat light is off	
Possible Cause No power to thermostat	Solution Check wiring for loose, broken or frayed connections Check wiring for proper splicing Thermostat may be faulty
Power switch light is on and the thermostat light is on	
Possible Cause Thermostat is not set up properly	Solution Check thermostat set up in the guide. Press fan ON switch to check evaporator fan only

**Unit is operating and blows evaporator air,
but the supply air is not colder than the return air from the cellar**

Possible Cause	Solution
Thermostat not set up properly thermostat guide	Check thermostat setup in the manufactures
Compressor not operating	High pressure switch open (button up) Alarm will appear on thermostat
Condenser airflow is blocked Clean filter and coil (if needed)	Remove blockage
Head pressure (HP) switch is open	Reset HP switch See reset instructions on page 57

Problems Controlling Cellar Temperature

*NOTE: Problems are occurring even though the unit seems to be fully operational
evaporator fan blows air into the cellar and compressor and condenser fan runs.*

Cellar Temperature too cold (below 51°) when unit is running	
Possible Cause	Solution
Thermostat set too low on cooling	Reset thermostat to higher cooling temperature
Heating coil (optional) not operating	Check for temperature rise across coil
Thermostat set too low on heating	Reset thermostat to higher heating temperature
Thermostat not controlling temperature	Thermostat mounted in improper location
Room Temperature is too cold (below 51°) when unit is not running	
Possible Cause	Solution
Too much heat loss to adjacent spaces	Increase insulation around the ductwork Check and clean filter and coil Coil frozen – shut off unit for two hours
Cellar loads are too high	Install additional insulation Replace with larger sized unit

Problems Controlling Cellar Humidity

<i>Humidity too low or supply air is too cold, without optional humidifier</i>	
Possible Cause	Solution
Not enough evaporator airflow	Remove blockage in supply or return ductwork Check and clean filter and coil Coil frozen – shut off unit for two hours
Defective thermal expansion valve	If under warranty call for service If not under warranty call a refrigeration technician
Temperature set too cold	Raise temperature setpoint at thermostat
<i>Humidity too low, without optional humidifier</i>	
Possible Cause	Solution
No moisture being added to cellar	Add Wine Guardian PRO humidifier or a room humidifier
<i>Humidity too low with optional humidifier</i>	
Possible Cause	Solution
Humidifier not operating	Check wiring for loose, broken or frayed connections Check humidistat set up Check for water flow and solenoid valve operation
Humidifier operating	Check for water being hot Check drip pad – replace if scaled No vapor barrier around cellar
<i>Humidity too high when unit is running but not cooling</i>	
Possible Cause	Solution
Compressor not operating	Check and reset high limit switch Clear blockage of condenser airflow
Ambient temperature is too high	Reduce temperature or draw condenser air from another space

<i>Humidity too high when unit is running and cooling</i>	
Possible Cause	Solution
Too much moisture in cellar	Poor vapor barrier installation Humidifier malfunction refer to the humidifier instructions. Add dehumidifier to surrounding space

Other Miscellaneous Problems

<i>Unit operates but the power switch light is not ON</i>	
Possible Cause	Solution
Bulb is burned out	Replace bulb
<i>Unit is leaking water</i>	
Possible Cause	Solution
Piping from unit to drain is trapped	Re-pipe to remove external traps
Trap plugged	Clean trap
Condensate pan plugged	Remove blockage and clean
Unit not level	Level with shims
<i>Unit is running properly, but the sound of the unit is objectionable</i>	
Possible Cause	Solution
Noise is from airflow	Redirect airflow Add baffles Add insulated ductwork
Noise if from unit	Add sound baffle between unit and occupied

High Pressure Switch has Shut Down the Unit

Every Wine Guardian PRO unit has a manual reset high pressure switch in the refrigeration system. This switch shuts the compressor and condenser down if the head pressure in the system is too high. It is intended to protect the compressor. Restricted airflow through the condenser is the most common reason for the pressure to become too high. This can be caused by dust covering the filter or an obstruction blocking the airflow in the duct or grille.

Possible Cause	Solution
Head pressure in unit is too high because an obstruction is restricting air flow	Remove the obstruction in the duct or grille or clean the filter. Then restart the unit after resetting the using the high pressure switch.

Instructions to Reset High Pressure Switch

1. Remove the access panel, grille or duct collar at the condenser opening labeled “ Manual Reset High Pressure Switch → Remove panel to access ”
2. Locate the high pressure switch near the compressor (a cylindrical device piped into the refrigeration system with two wires a red button on the top).
3. Push in the button until it locks into position.
4. Push the rocker switch to restart the unit.



Advanced Troubleshooting

IMPORTANT

*This section is intended for qualified refrigeration service technicians only.
The technician should repeat all of the previous troubleshooting steps before taking action on these more technical solutions.*

Evaporator coil is freezing

Possible Cause	Solution
Charge too low	Check for leaks Add refrigerant
TXV malfunctioning	Repair or replace

High pressure switch keeps tripping

Even After Checking for Obstructions and Dirty Filters/Coils

Possible Cause	Solution
Condenser fan not operating	Repair or replace
Defective switch	Replace

Unit cycles on and off more than 8 times/hr

Possible Cause	Solution
Thermostat malfunctioning	Check the thermostat guide for thermostat information
Low suction pressure	Check low pressure switch Check pressure and adjust superheat

High pitched or loud rubbing noise, clanking or vibration

Possible Cause	Solution
Fans loose or malfunctioning	Repair or replace
Excessive compressor vibration	Replace
TXV malfunctioning	Repair or replace

Replacing the blowers

NOTE: When replacing the fan or motor, replace the fan and motor as a unit.
Do not remove the motor from the impeller wheel.

Warranty

GENERAL

Wine Guardian warrants, to the original buyer, its goods and all parts thereof to be free from defects in material and workmanship for a period of two (2) years from the date of invoicing assuming **NORMAL USE AND SERVICE**.

LIABILITY

Wine Guardian liability shall be limited to the repair or replacement (at its option) of any part, which, at our sole discretion, is determined to be defective. The purchaser shall pay all transportation costs. Additionally, if a malfunction occurs within the first year from the date of invoice **Wine Guardian** will reimburse the reasonable cost of labor required for the repair or replacement provided authorization is obtained from one of our authorized representatives prior to incurring any labor charges.

LIMITATIONS OF LIABILITY

THESE WARRANTIES ARE MADE IN LIEU OFF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND IN LIEU OF ANY OTHER OBLIGATION OR LIABILITY, INCLUDING LIABILITY FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. **Wine Guardian** will not be responsible for any costs or liabilities whatsoever resulting from improper installation or service of its equipment. In the event that **Wine Guardian** or its distributors are found liable for damage based on any defect or nonconformity in the products, their total liability for each defective product shall not exceed the purchase price of such defective products. No person or representative is authorized to change these warranties or assume any other obligations or liabilities for **Wine Guardian** in connection with the sale of its systems.

INDEMNIFICATION

Purchaser agrees to indemnify, hold harmless and defend seller and its officers, directors, agents and employees from and against any and all claims, liabilities, costs and expenses arising out of or related to Purchaser's use of the goods, or in any way involving injury to person or property or accident occasioned by the goods sold by **Wine Guardian** to Purchaser.

FOREIGN GOVERNMENT AND INDIAN NATIONS

If Purchaser is a foreign government or an Indian nation, Purchaser hereby expressly waives its defense of sovereign immunity in the event of a dispute between Purchaser and **Wine Guardian** regarding this invoice and Purchaser expressly acquiesces to the jurisdiction of the federal and state courts of the United States.

SEVERABILITY

If one or more of the provisions contained in this contract shall for any reason be held to be invalid, illegal or unenforceable in any respect, such invalidity, illegality or unenforceability shall not affect any provision of this contract, but this contract shall be construed as if such invalid, illegal or unenforceable provision had never been contained.

ADDITIONAL REQUIREMENTS

If a defect covered by the Warranty occurs, contact **Wine Guardian** for authorization to proceed with corrective action. Do not return any parts or incur any charges for which you expect to be reimbursed under this Warranty without receiving this authorization. If parts are replaced under this Warranty, the defective parts must be returned prepaid within 30 days. This warranty shall be null and void in its entirety if the Serial Number on the air conditioner or compressor is altered, removed or defaced.

Labor Allowance for Warranty Repairs

Wine Guardian warranty policy can be found in the Installation, Operation and Maintenance Guide for the system you have purchased or at www.wineguardian.com/warranty. Our labor allowance for warranty repairs of Wine Guardian products will be:

- Compressor replacement (4 hours) = \$400.00
- TXV/ cap tube replacement (3 hours) = \$300.00
- Braze joint repair (3 hours) = \$300.00
- Fan replacement (2 hours) = \$200.00
- Main control board replacement (2 hours) = \$200.00
- Coil replacement (4 hours) = \$400.00
- Remote / local interface replacement (1 hour) = \$100.00

*** The labor allowance will not cover mileage, diagnosing or additional technicians. If your application entails extenuating circumstances, please contact factory for any required approval before proceeding with warranty repairs.

Contact and Warranty Information

Contact Information

Wine Guardian

7000 Performance Drive
North Syracuse, NY 13212
Toll free: (800) 825-3268

Service Department: press 3
Direct: (315) 452-7420
Service Department: ext. 7434

Normal business hours are 8 a.m. to 5 p.m. Eastern, Monday-Friday.
After hours, contact: (315) 391-8747

Web site: www.wineguardian.com
Email: info@wineguardian.com

Warranty and Warranty Procedure

The Wine Guardian PRO unit serial number is noted on all packing lists and bills of lading and, along with the shipping date, is kept on file at Wine Guardian for warranty purposes. **All correspondence regarding warranty must include the model number and serial number of the unit involved.** Note that the warranty is null and void if the serial number on the unit or compressor is altered, removed or defaced. All inquiries or correspondence regarding warranty should be handled in accordance with the “Warranty” and directed to:

Wine Guardian

7000 Performance Drive
North Syracuse, New York 13212
Attn: Service Department
Toll Free: (800) 825-3268
Fax (315) 452-7420

This procedure includes but is not limited to:

- Obtaining authorization from Wine Guardian prior to incurring any charges for repair or replacement under warranty.
- Or returning prepaid within 30 days any and all defective parts.